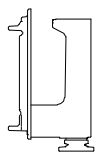
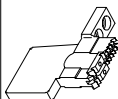
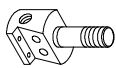
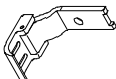
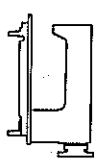
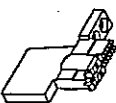
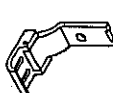
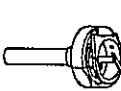
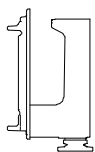
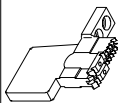
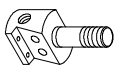
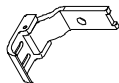
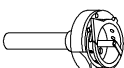
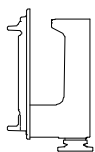
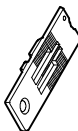
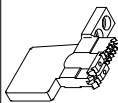
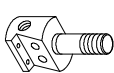
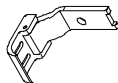
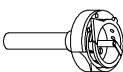
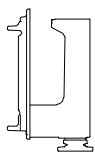
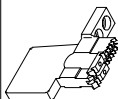
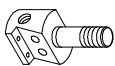
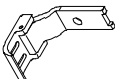


SIRUBA		Series		Remark				Page	Date
GAGE PARTS LIST		T828				1 / 62012/09/08			
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號
T828-42-032ML		1／8″(3.2)	E734	D734/P	M734	P734/S	G161	G307	DPX5#14
T828-42-048ML		3／16″(4.8)	E736	D736/P	M736	P736/S	G161	G307	DPX5#14
T828-42-064ML		1／4″(6.4)	E730	D730/P	M730	P730/S	G161	G307	DPX5#14
T828-42-032M		1／8″(3.2)	E734	D734/P	M734	P734/S	G162-A (G162+G406)	G307	DPX5#14
T828-42-048M		3／16″(4.8)	E736	D736/P	M736	P736/S	G162-A (G162+G406)	G307	DPX5#14
T828-42-064M		1／4″(6.4)	E730	D730/P	M730	P730/S	G162-A (G162+G406)	G307	DPX5#14
T828-42-032HL		1／8″(3.2)	E762	D734/P	M734	P734/S	G167	G307	DPX5#22
T828-42-048HL		3／16″(4.8)	E761	D736Q	M736	P736/S	G167	G307	DPX5#22
T828-42-064HL		1／4″(6.4)	E760	D730Q	M730	P730/S	G167	G307	DPX5#22
T828-42-032H		1／8″(3.2)	E762	D734/P	M734	P734/S	G162-A (G162+G406)	G307	DPX5#22
T828-42-048H		3／16″(4.8)	E761	D736Q	M736	P736/S	G162-A (G162+G406)	G307	DPX5#22
T828-42-064H		1／4″(6.4)	E760	D730Q	M730	P730/S	G162-A (G162+G406)	G307	DPX5#22
T828-42-032ML/C	C300M-A2	1／8″(3.2)	E754-A	D754	M734	P754/S	G163	G307	DPX5#14
T828-42-048ML/C	C300M-A2	3／16″(4.8)	E766-A	D766	M736	P766/S	G163	G307	DPX5#14
T828-42-064ML/C	C300M-A2	1／4″(6.4)	E745-A	D745	M730	P745/S	G163	G307	DPX5#14
T828-42-032M/C	C300M-A2	1／8″(3.2)	E754-A	D754	M734	P754/S	G164-A (G164+G406)	G307	DPX5#14

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GAGE PARTS LIST		T828				2 / 6	2012/09/06		
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號
T828-42-048M/C	C300M-A2	3/16" (4.8)	E766-A	D766	M736	P766/S	G164-A (G164+G406)	G307	DPX5#14
T828-42-064M/C	C300M-A2	1/4" (6.4)	E745-A	D745	M730	P745/S	G164-A (G164+G406)	G307	DPX5#14
T828-42-032HL/C	C300M-A2	1/8" (3.2)	E788-A	D788D	M734	P754/S	G163	G307	DPX5#22
T828-42-048HL/C	C300M-A2	3/16" (4.8)	E787-A	D787D	M736	P766/S	G163	G307	DPX5#22
T828-42-064HL/C	C300M-A2	1/4" (6.4)	E786-A	D786D	M730	P745/S	G163	G307	DPX5#22
T828-42-032H/C	C300M-A2	1/8" (3.2)	E788-A	D788D	M734	P754/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-048H/C	C300M-A2	3/16" (4.8)	E787-A	D787D	M736	P766/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-064H/C	C300M-A2	1/4" (6.4)	E786-A	D786D	M730	P745/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-040VL/C	C300M-A2	5/32" (4.0)	E755P-A	D755P	M735P-E	P775P	G163	G307	DPX5#14
T828-42-048VL/C	C300M-A2	3/16" (4.8)	E766P-A	D766P	M766P-E	P766P	G163	G307	DPX5#14
T828-42-127KL/C	C300M-A1	1/2" (12.7)	E763-A	D763	M763	P763	G163	G307	DPX5#14
T828-45-032M		1/8" (3.2)	E762	D734/P	M0032R M0032L	P734/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-048M		3/16" (4.8)	E761	D736/P	M0048R M0048L	P736/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-064M		1/4" (6.4)	E760	D730/P	M0064R M0064L	P730/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-032H		1/8" (3.2)	E762	D734/P	M0032R M0032L	P734/S	G169-A (G169+G409)	G307	DPX5#22
T828-45-048H		3/16" (4.8)	E761	D736Q	M0048R M0048L	P736/S	G169-A (G169+G409)	G307	DPX5#22

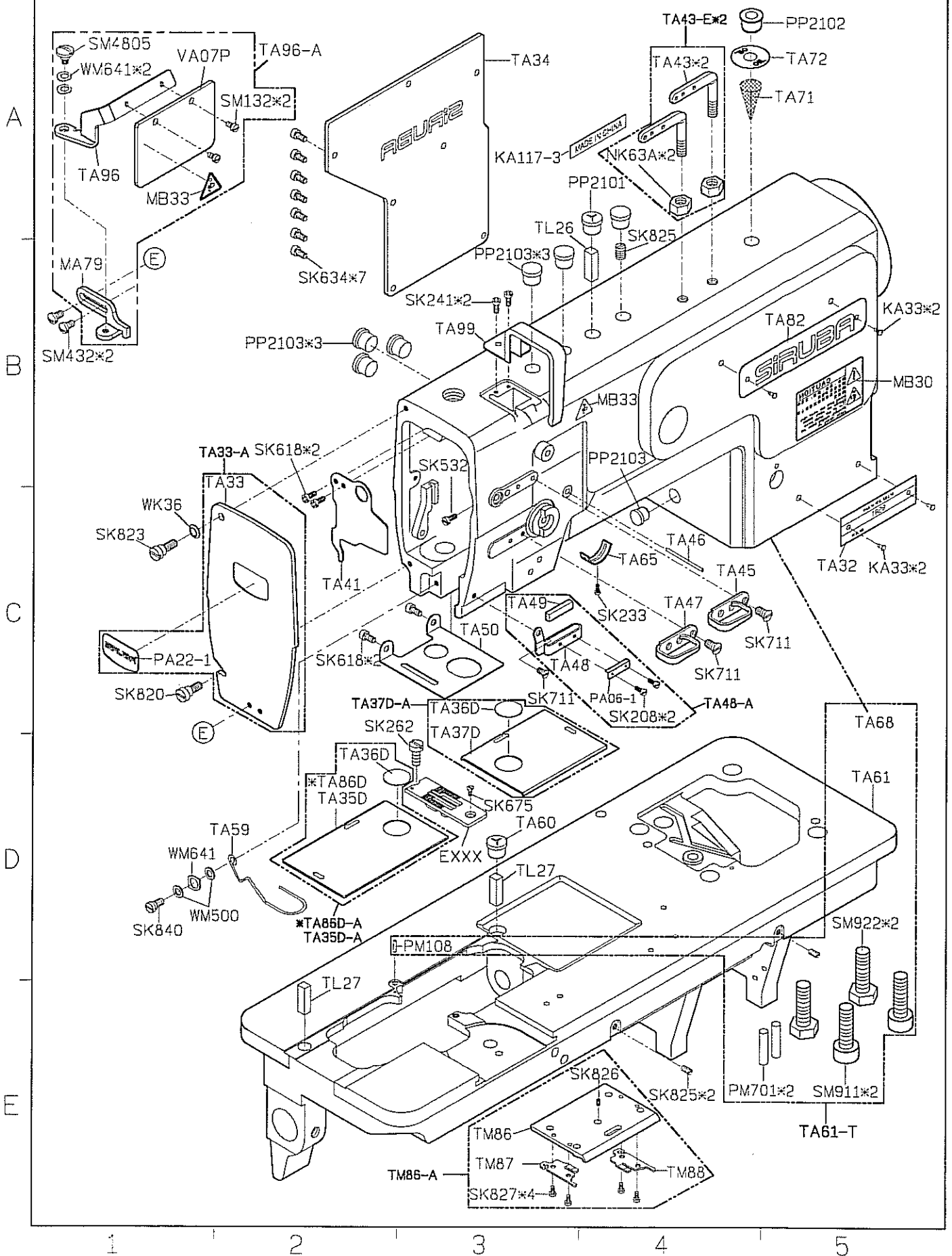
SIRUBA		Series		Remark				Page	Date
GAGE PARTS LIST		T828				3 / 6			2012/09/06
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 釧	押 具	旋 梭	梭 子	針 號
T828-45-064H		1/4"(6.4)	E760	D730Q	M0064R M0064L	P730/S	G169-A (G169+G409)	G307	DPX5#22
T828-45-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M0032R M0032L	P754/S	G170-A (G170+G410)	G307	DPX5#14
T828-45-048M/C	C300M-A2	3/16"(4.8)	E787-A	D766	M0048R M0048L	P766/S	G170-A (G170+G410)	G307	DPX5#14
T828-45-064M/C	C300M-A2	1/4"(6.4)	E786-A	D745	M0064R M0064L	P745/S	G170-A (G170+G410)	G307	DPX5#14
T828-45-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788D	M0032R M0032L	P754/S	G170-A (G170+G410)	G307	DPX5#22
T828-45-048H/C	C300M-A2	3/16"(4.8)	E787-A	D787D	M0048R M0048L	P766/S	G170-A (G170+G410)	G307	DPX5#22
T828-45-064H/C	C300M-A2	1/4"(6.4)	E786-A	D786D	M0064R M0064L	P745/S	G170-A (G170+G410)	G307	DPX5#22
T828-47-032LL		1/8"(3.2)	E791	D791	M734	P791/S	G161	G307	DPX5#11
T828-47-048LL		3/16"(4.8)	E790	D790	M736	P790/S	G161	G307	DPX5#11
T828-47-064LL		1/4"(6.4)	E789	D789	M730	P789/S	G161	G307	DPX5#11
T828-47-032L		1/8"(3.2)	E791	D791	M734	P791/S	G162-A (G162+G406)	G307	DPX5#11
T828-47-048L		3/16"(4.8)	E790	D790	M736	P790/S	G162-A (G162+G406)	G307	DPX5#11
T828-47-064L		1/4"(6.4)	E789	D789	M730	P789/S	G162-A (G162+G406)	G307	DPX5#11
T828-47-032LL/C	C300M-A2	1/8"(3.2)	E794-A	D794	M734	P791A	G163	G307	DPX5#11
T828-47-048LL/C	C300M-A2	3/16"(4.8)	E793-A	D793	M736	P790A	G163	G307	DPX5#11
T828-47-064LL/C	C300M-A2	1/4"(6.4)	E792-A	D792	M730	P789A	G163	G307	DPX5#11

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GAGE PARTS LIST		T828				4 / 62012/09/08			
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號
T828-47-032L/C	C300M-A2	1/8"(3.2)	E794-A	D794	M734	P791A	G164-A (G164+G406)	G307	DPX5#11
T828-47-048L/C	C300M-A2	3/16"(4.8)	E793-A	D793	M736	P790A	G164-A (G164+G406)	G307	DPX5#11
T828-47-064L/C	C300M-A2	1/4"(6.4)	E792-A	D792	M730	P789A	G164-A (G164+G406)	G307	DPX5#11
T828-48-032L		1/8"(3.2)	E791	D791	M0032R M0032L	P791/S	G169-A (G169+G409)	G307	DPX5#11
T828-48-048L		3/16"(4.8)	E790	D790	M0048R M0048L	P790/S	G169-A (G169+G409)	G307	DPX5#11
T828-48-064L		1/4"(6.4)	E789	D789	M0064R M0064L	P789/S	G169-A (G169+G409)	G307	DPX5#11
T828-48-032L/C	C300M-A2	1/8"(3.2)	E794-A	D794	M0032R M0032L	P791A	G170-A (G170+G410)	G307	DPX5#11
T828-48-048L/C	C300M-A2	3/16"(4.8)	E793-A	D793	M0048R M0048L	P790A	G170-A (G170+G410)	G307	DPX5#11
T828-48-064L/C	C300M-A2	1/4"(6.4)	E792-A	D792	M0064R M0064L	P789A	G170-A (G170+G410)	G307	DPX5#11
T828-72-032ML		1/8"(3.2)	E762	D734/P	M734	P762/S	G165	G310	DPX5#14
T828-72-048ML		3/16"(4.8)	E761	D736/P	M736	P761/S	G165	G310	DPX5#14
T828-72-064ML		1/4"(6.4)	E760	D730/P	M730	P760/S	G165	G310	DPX5#14
T828-72-032HL		1/8"(3.2)	E762	D734/P	M734	P762/S	G165	G310	DPX5#22
T828-72-048HL		3/16"(4.8)	E761	D736Q	M736	P761/S	G165	G310	DPX5#22
T828-72-064HL		1/4"(6.4)	E760	D730Q	M730	P760/S	G165	G310	DPX5#22
T828-72-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M734	P762/S	G168-A (G168+G411)	G310	DPX5#14

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GAGE PARTS LIST		T828				5 / 62012/09/08			
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 釦	押 具	旋 梭	梭 子	針 號
T828-72-048M/C	C300M-A2	3/16" (4.8)	E787-A	D766	M736	P761/S	G168-A (G168+G411)	G310	DPX5#14
T828-72-064M/C	C300M-A2	1/4" (6.4)	E786-A	D745	M730	P760/S	G168-A (G168+G411)	G310	DPX5#14
T828-72-032H/C	C300M-A2	1/8" (3.2)	E788-A	D788D	M734	P762/S	G168-A (G168+G411)	G310	DPX5#22
T828-72-048H/C	C300M-A2	3/16" (4.8)	E787-A	D787D	M736	P761/S	G168-A (G168+G411)	G310	DPX5#22
T828-72-064H/C	C300M-A2	1/4" (6.4)	E786-A	D786D	M730	P760/S	G168-A (G168+G411)	G310	DPX5#22
T828-72-064HL/C	C300M-A2	1/4" (6.4)	E786-A	D786D	M730	P760/S	G168-A (G168+G411)	G310	DPX5#22
T828-75-032M		1/8" (3.2)	E762	D734/P	M0032R M0032L	P762/S	G166-A (G166+G407)	G310	DPX5#14
T828-75-048M		3/16" (4.8)	E761	D736/P	M0048R M0048L	P761/S	G166-A (G166+G407)	G310	DPX5#14
T828-75-064M		1/4" (6.4)	E760	D730/P	M0064R M0064L	P760/S	G166-A (G166+G407)	G310	DPX5#14
T828-75-032H		1/8" (3.2)	E762	D734/P	M0032R M0032L	P762/S	G166-A (G166+G407)	G310	DPX5#22
T828-75-048H		3/16" (4.8)	E761	D736Q	M0048R M0048L	P761/S	G166-A (G166+G407)	G310	DPX5#22
T828-75-064H		1/4" (6.4)	E760	D730Q	M0064R M0064L	P760/S	G166-A (G166+G407)	G310	DPX5#22
T828-75-032M/C	C300M-A2	1/8" (3.2)	E788-A	D754	M0032R M0032L	P762/S	G168-A1 (G168+G408)	G310	DPX5#14
T828-75-048M/C	C300M-A2	3/16" (4.8)	E787-A	D766	M0048R M0048L	P761/S	G168-A1 (G168+G408)	G310	DPX5#14
T828-75-064M/C	C300M-A2	1/4" (6.4)	E786-A	D745	M0064R M0064L	P760/S	G168-A1 (G168+G408)	G310	DPX5#14
T828-75-032H/C	C300M-A2	1/8" (3.2)	E788-A	D788D	M0032R M0032L	P762/S	G168-A1 (G168+G408)	G310	DPX5#22

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	T828 ⁻⁴² ⁻⁴⁷ ⁻⁷²	TA		1/3
				Date
				2013/04/24



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TA		3/3
				Date
				2012/09/06

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TA91-A (FOR T828-47/48)

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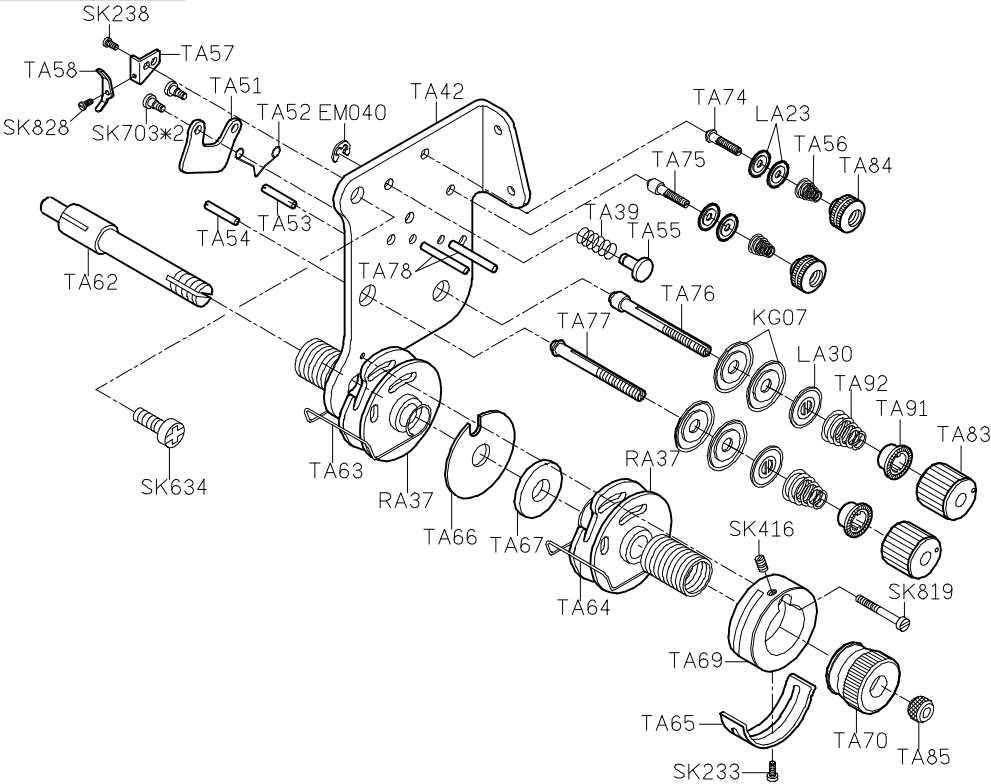
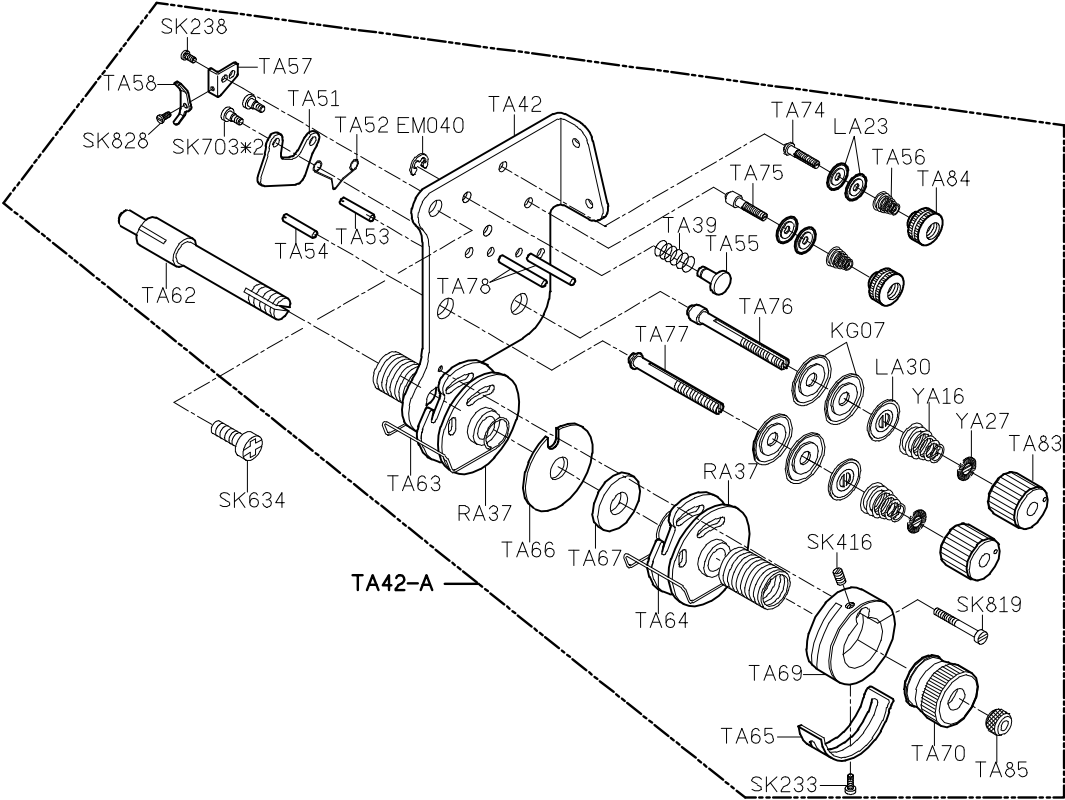
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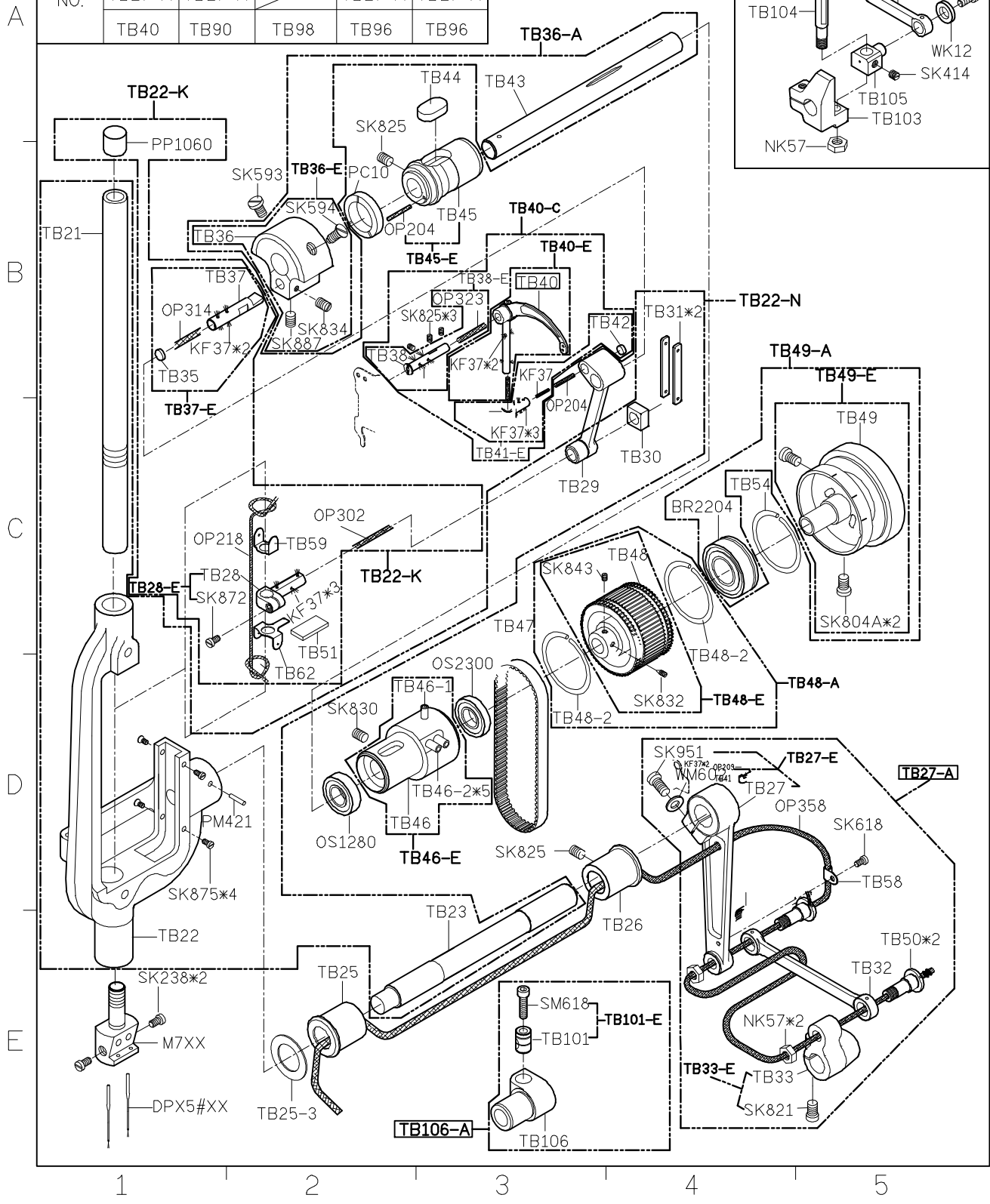
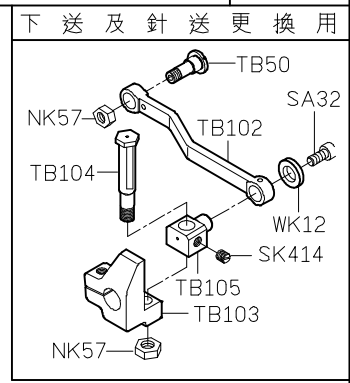
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SIRUBA PARTS LIST	Series		Parts Group		Subclass / Remark		Page
	T828		TB				1/2
							Date
							2012/09/06

MODEL	T828-42		T828-47	T828-72	
	M	H	L	M	H
PARTS NO.	TB26	TB26	TB106-A	TB26	TB26
	TB27-A	TB27-A		TB27-A	TB27-A
	TB40	TB90	TB98	TB96	TB96



SIRUBA

PARTS LIST

Series				Parts Group	Subclass / Remark	Page
T828				TC		1/1
						Date
					2012/09/06	

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SIRUBA PARTS LIST		Series		Parts Group		Subclass / Remark		Page	
		T828		TE				1/1	
								Date	
								2012/09/06	
MODEL	T828-42/45		T828-72/75						
	M	H	M	H					
PARTS NO	TE06	TE06	TE56	TE56					
	TE07	TE07	TE57	TE57					
	TE15	TE15	TE58	TE58					
	TE18	TE18	TE59	TE59					
	TE52	TE52	TE62	TE62					
	TE53	TE53	TE63	TE63					

SIRUBA PARTS LIST		Series		Parts Group		Subclass / Remark		Page
		T828		TI				1/1
								Date
								2012/09/06
MODEL	T828-42/45		T828-47/48		T828-72/75			
	M	H	L	M	H			
PARTS NO	TI07	TI07	TI45	TI07	TI07			

Diagram illustrating the assembly structure and components for the TI series, organized by assembly letter (A, B, C, D, E) and part number.

Assembly Letters and Components:

- A:** TI04-E, TI04, LB02
- B:** TI06
- C:** TI02-E, TI02, SK804, TI01, SK825
- D:** TI03, SK860, P7XX
- E:** TI08-E, WM400, SM137, TI11, TI12, NK23, SK560, TI10-A, TI09, TI13, TI14, NK70, SK862, SK270*2, TI08

Other Components:

- TI27-A, SK634*2, TI29, SK235*2, TI30, TI25, TI37, SA35, TI19, TI18, TI31, TI32, TI33, TI21, SA32*2, TI24, TI22-A, TI23, SK877*2, TI22, TI38*2, TI35, TI20, TI34, SA20*2, SK842, SK861, TI16, TI15, TI13-E, TI13-A, TI17, SK842, TI116, TI117, TI10-A, TI09, NK23, SK560, TI14, TI13, TI12, TI11, SM137, WM400, TI08-E, SK270*2, NK70, SK862, TI08

SIRUBA PARTS LIST	Series		Parts Group		Subclass / Remark		Page
	T828		TL				1/1
							Date
							2013/08/08

MODEL	T828-42/72		T828-45/75	
	M	H	M	H
PARTS NO	SA10	SA10	SA12	SA12
	TL05	TL05	TL31	TL31

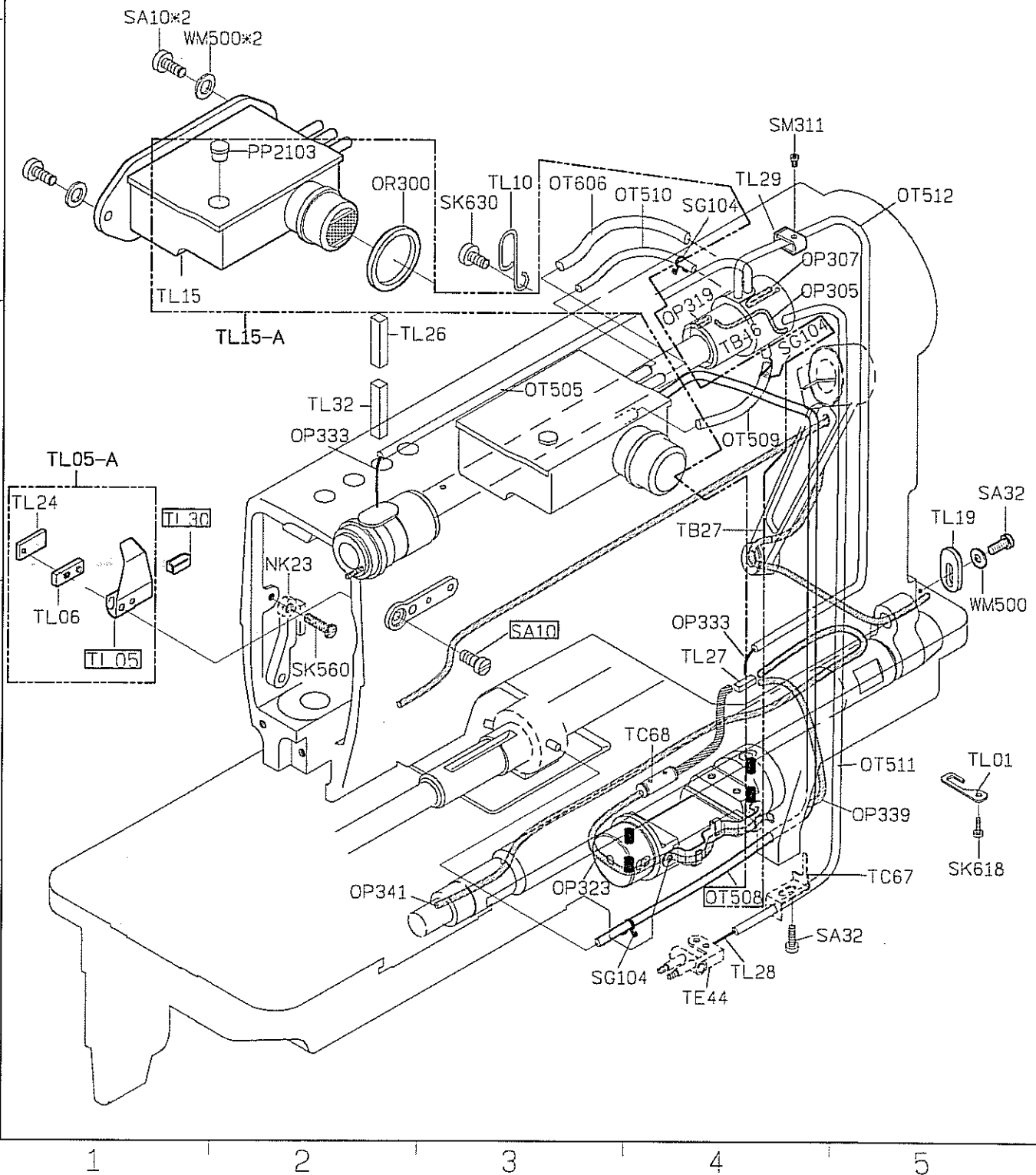
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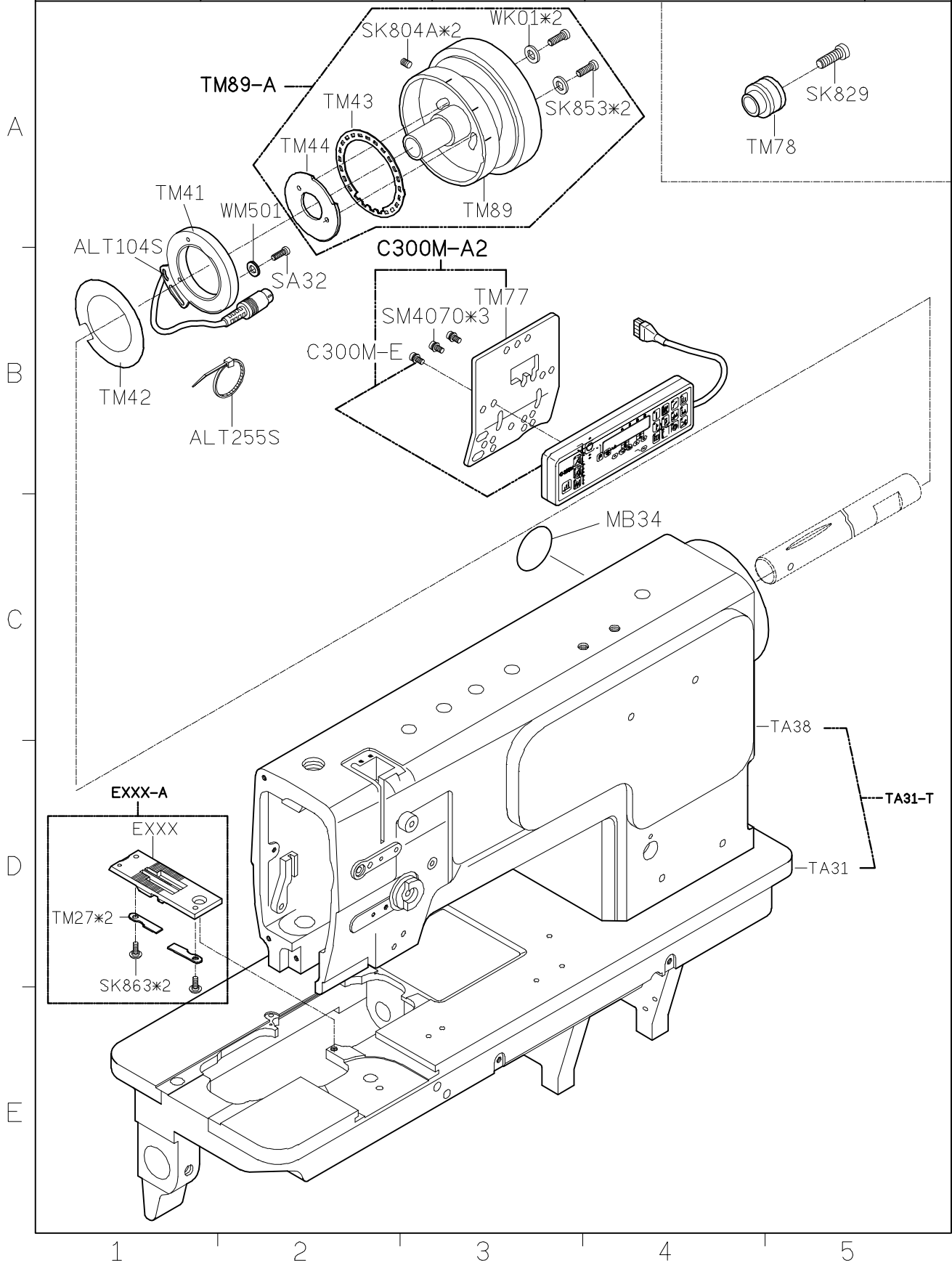
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	For THREAD TRIMMER	1/7
				Date
				2012/09/06



SIRUBA PARTS LIST	Series		Parts Group		Subclass / Remark		Page
	T828		TM		For THREAD TRIMMER		2/7
							Date
							2013/08/04

MODEL	T828-42/45		T828-72/75	
	M	H	M	H
PARTS NO	TE06	TE06	TE56	TE56
	TE07	TE07	TE57	TE57
	TE15	TE15	TE58	TE58
	TE18	TE18	TE59	TE59
	TM82	TM82	TM95	TM95
	TM83	TM83	TM96	TM96

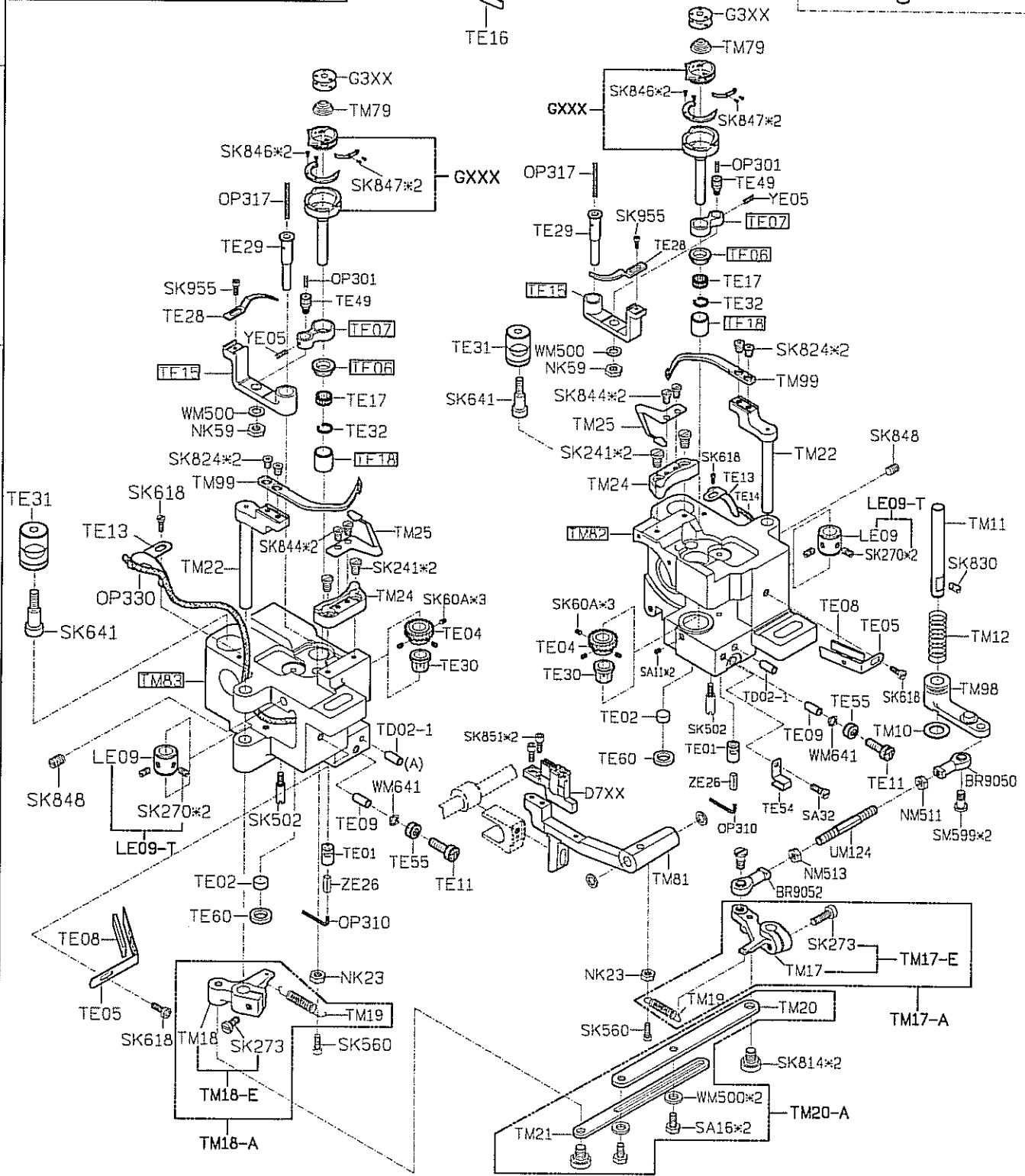
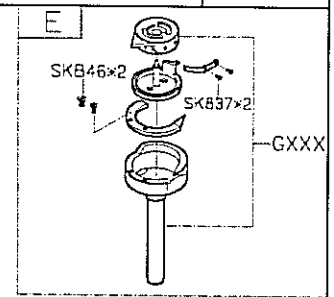
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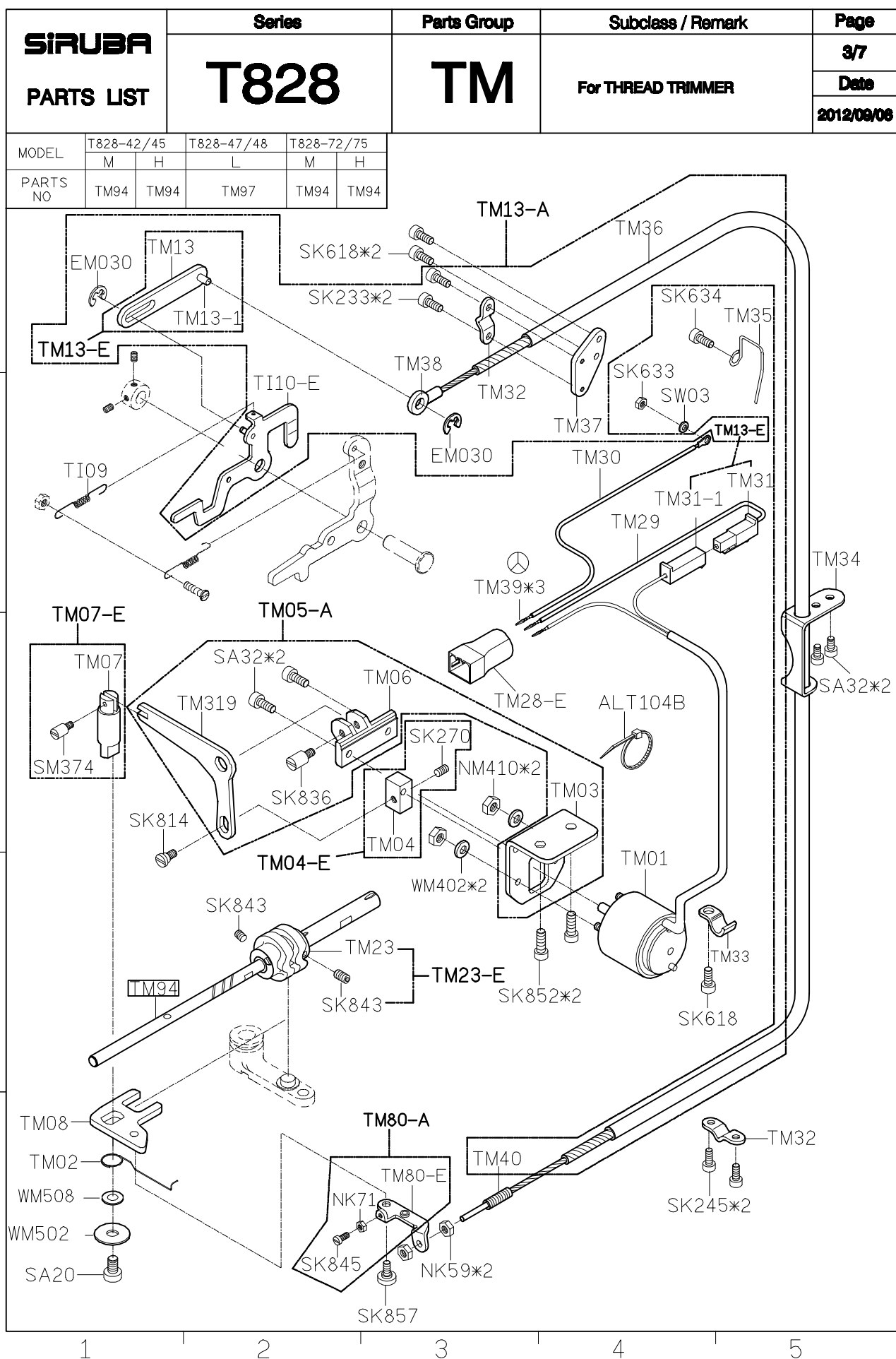
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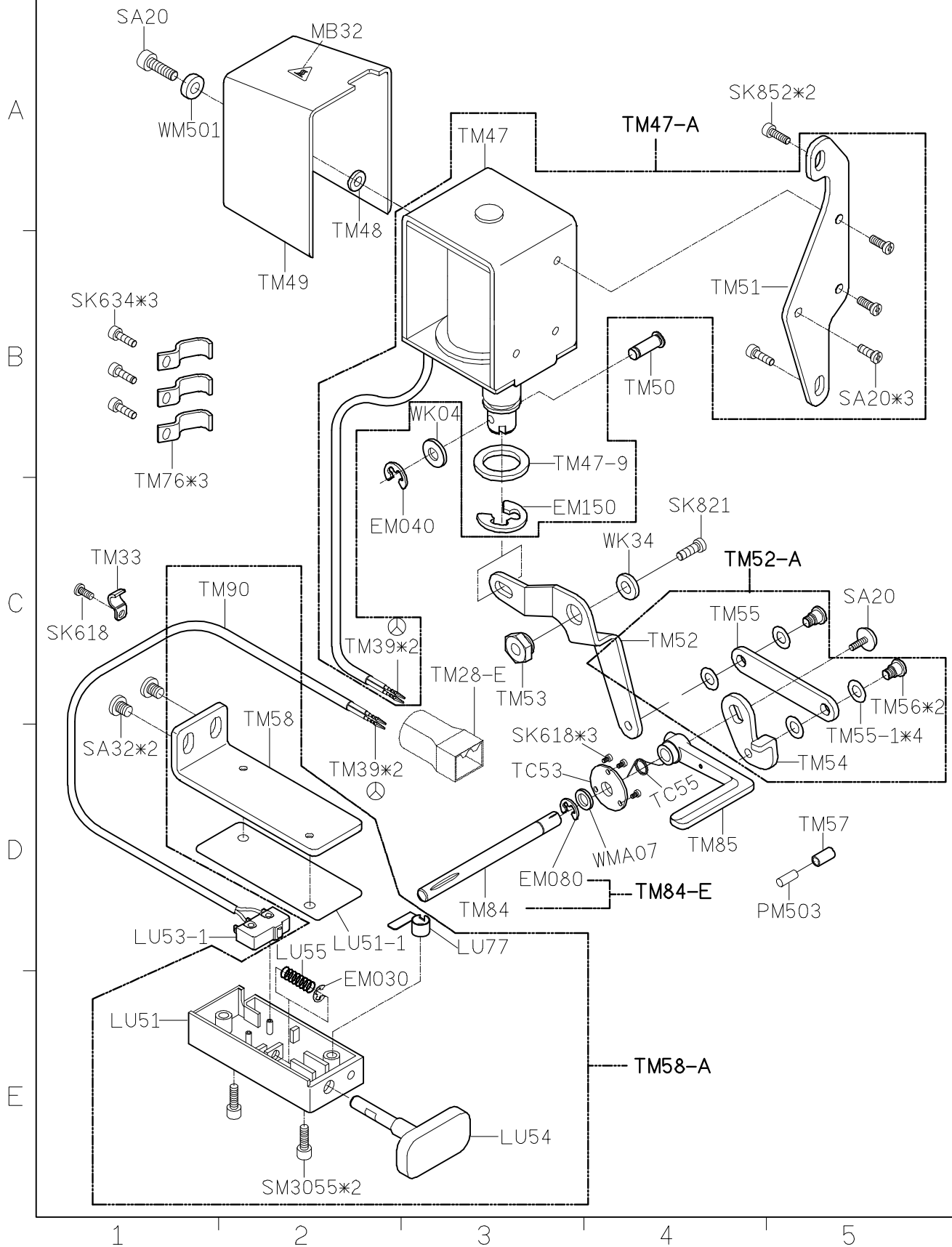
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	For THREAD TRIMMER	4/7
				Date
				2012/09/06



SIRUBA

PARTS LIST

Series

T828

Parts Group

TM

Subclass / Remark

For THREAD TRIMMER

Page

5/7

Date

2014/02/13

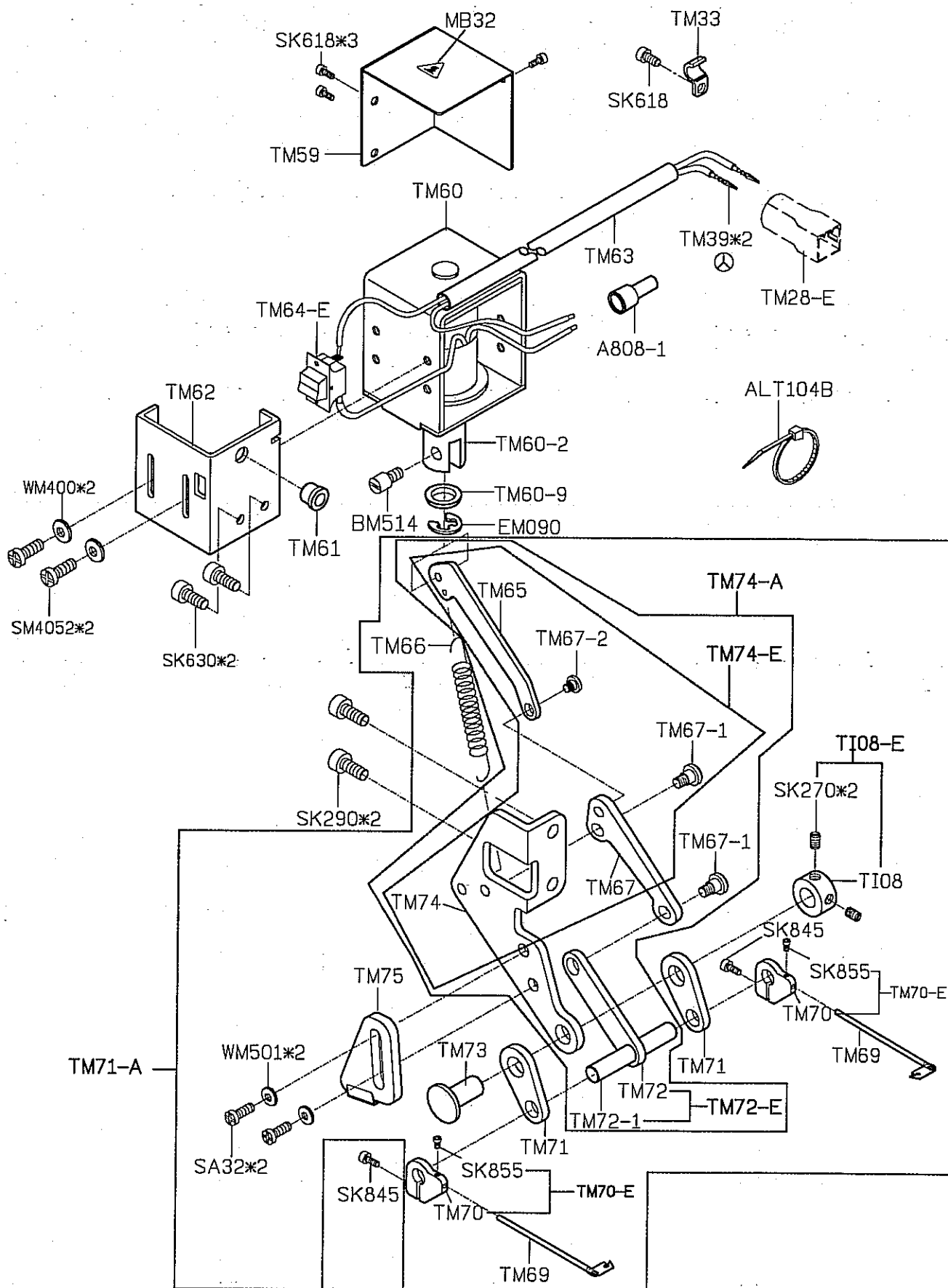
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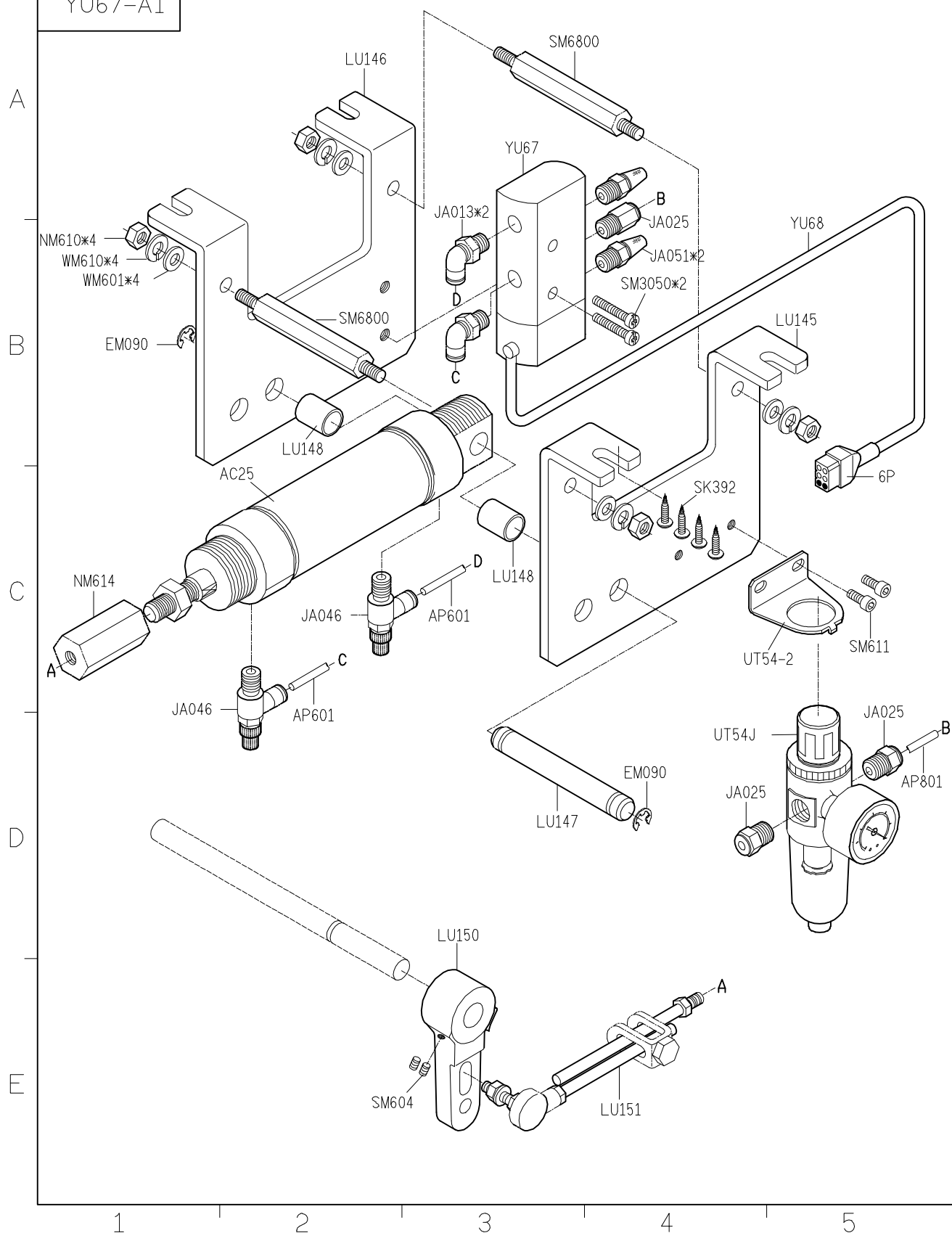
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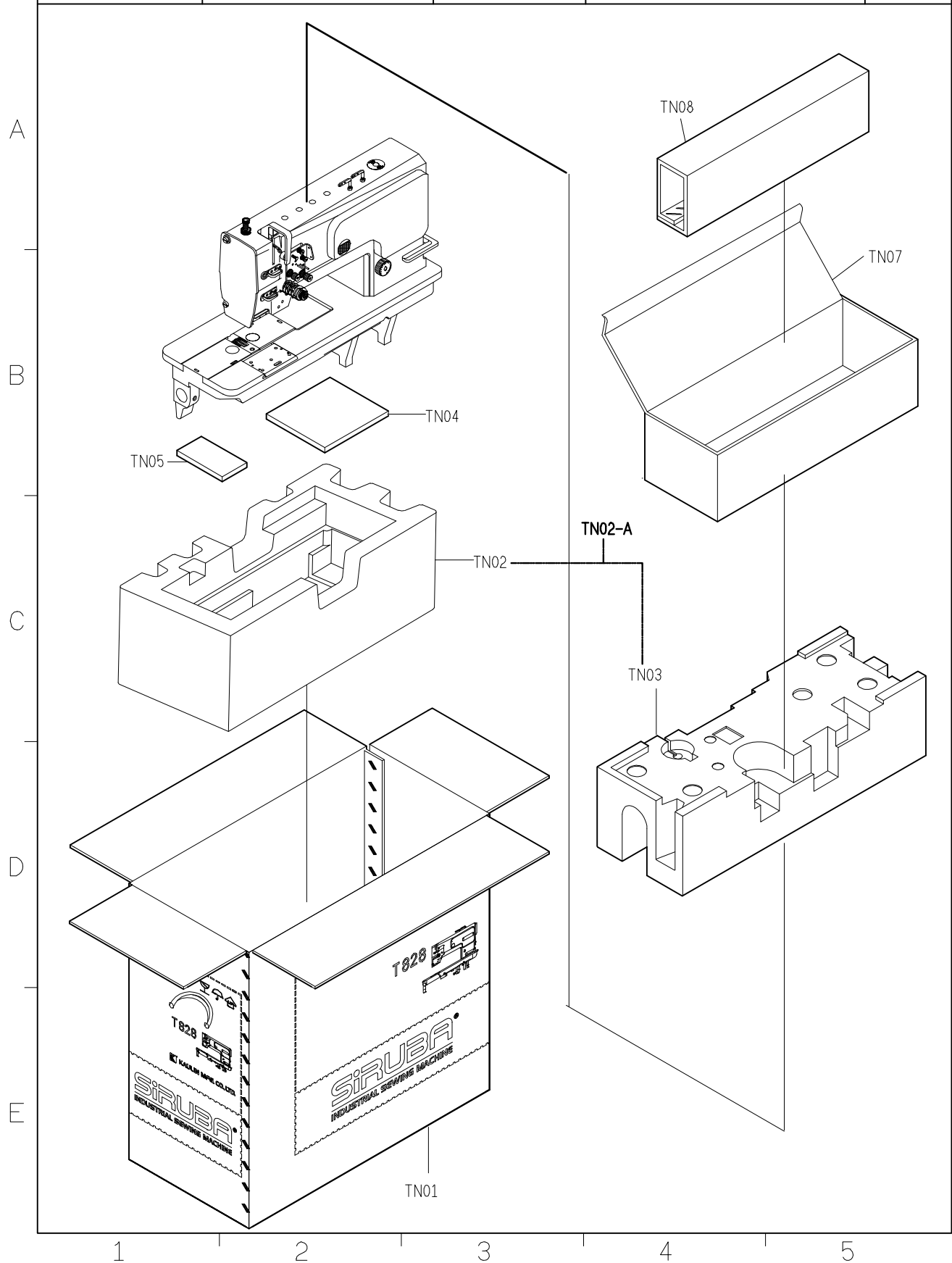
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	Magnet Type Auto-Lifter	7/7
				Date
				2012/09/06

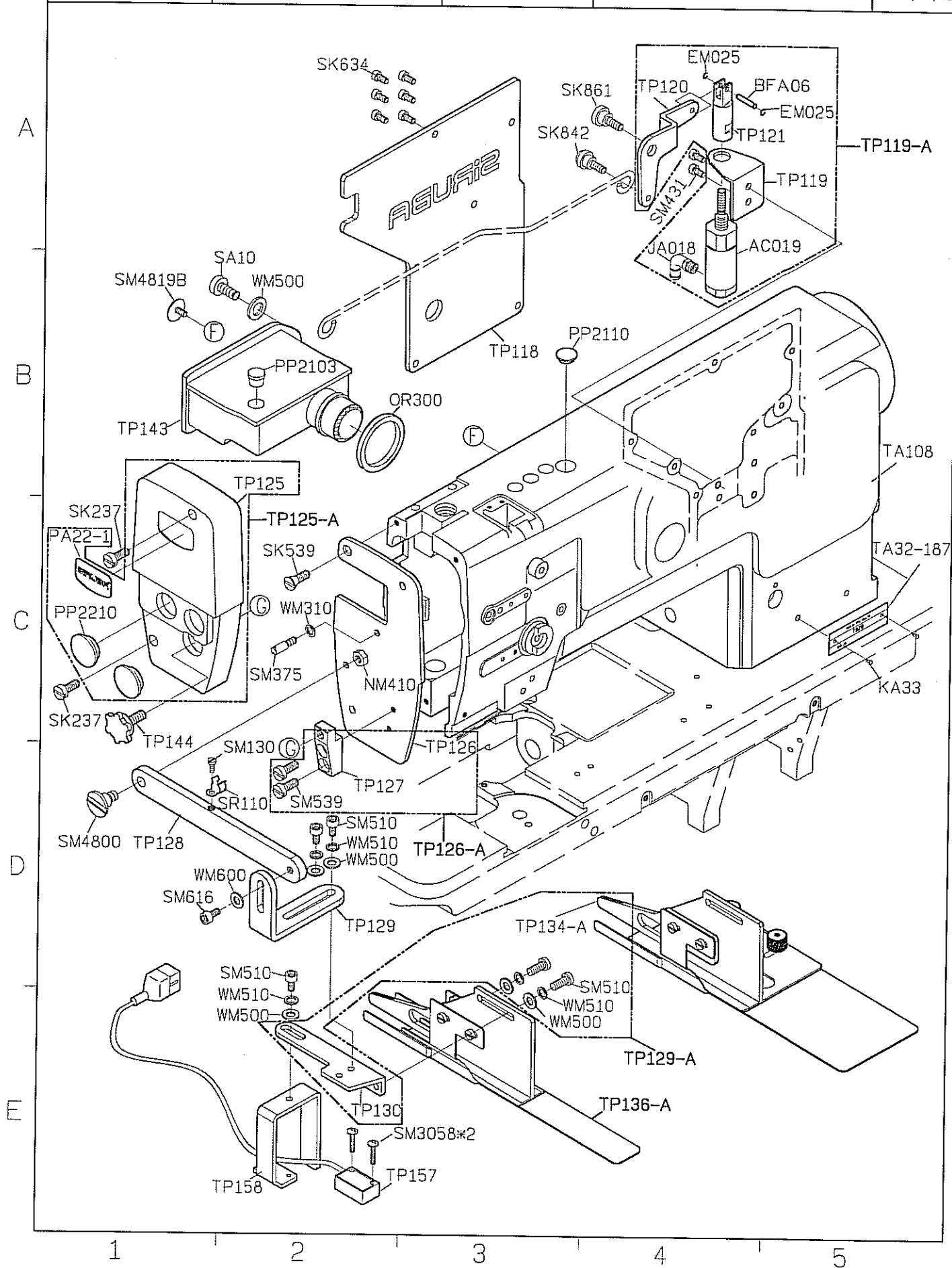
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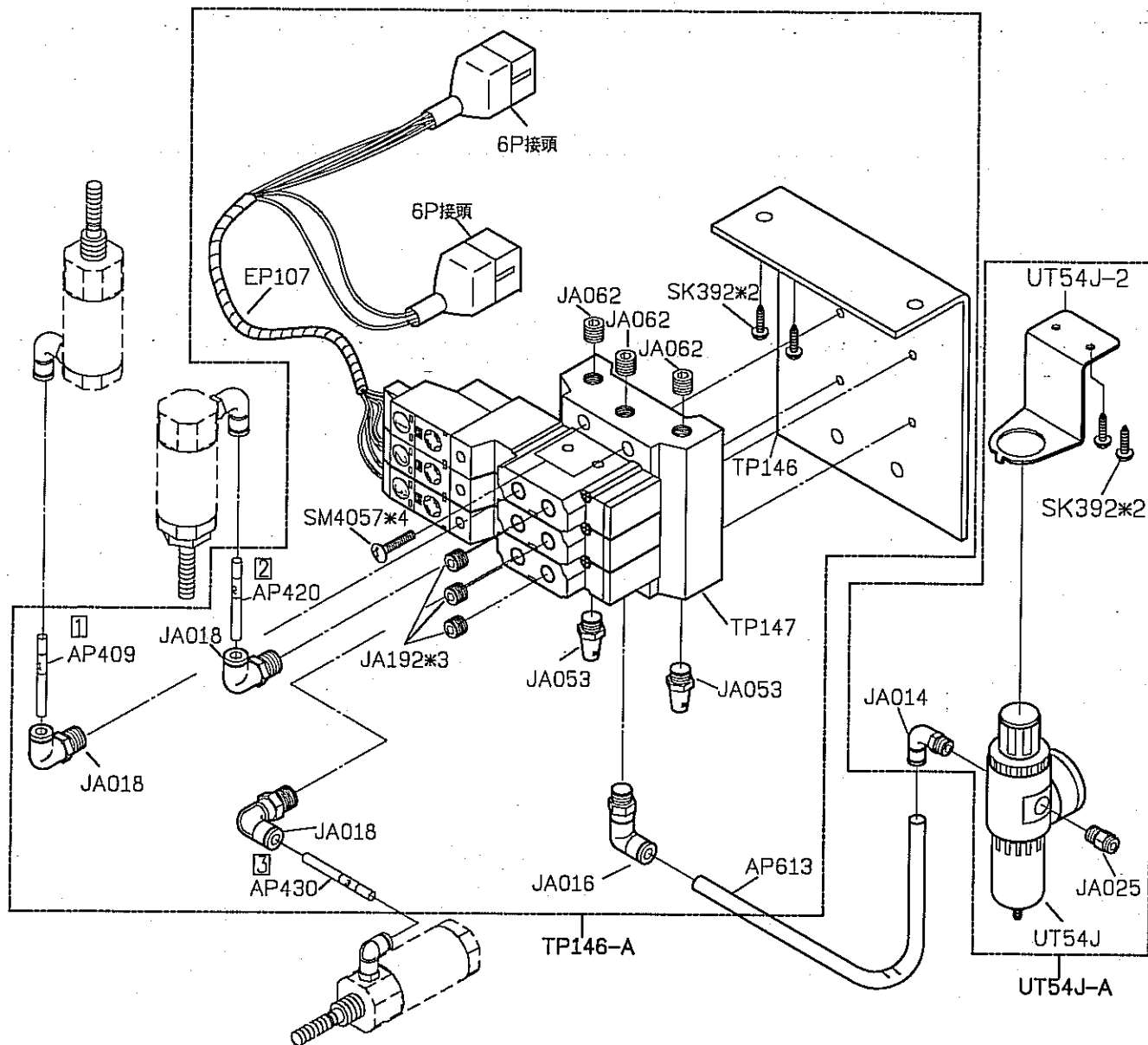
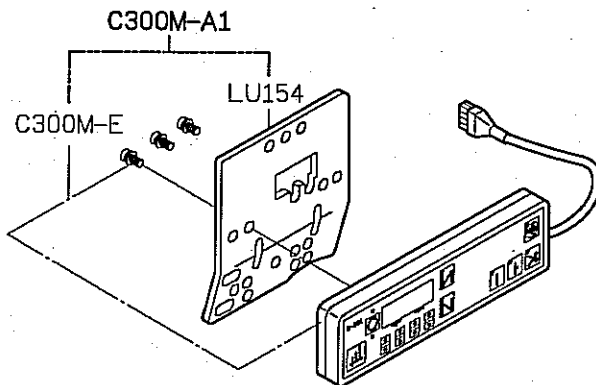
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TN		1/1
				Date
				2012/09/06



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TP		1/5
				Date
				2013/05/29



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TP		3/5
				Date
				2014/02/12



1

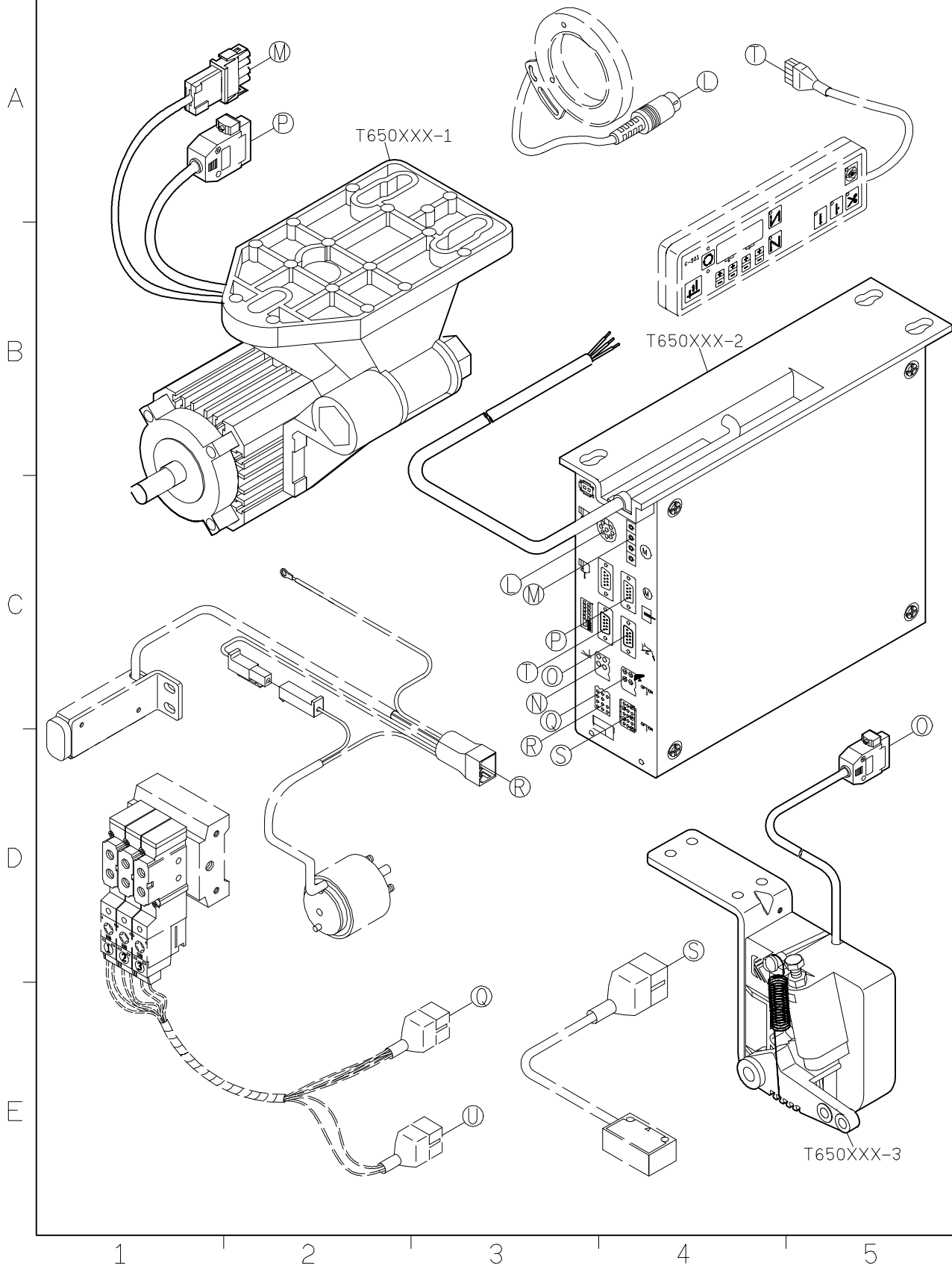
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TP		4/5
				Date
				2012/09/06



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TY		1/2
				Date
				2012/09/06

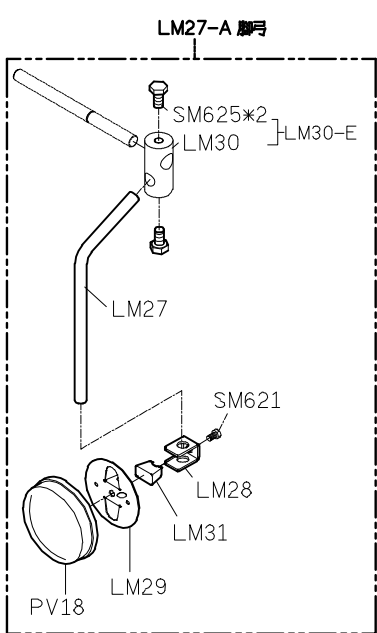
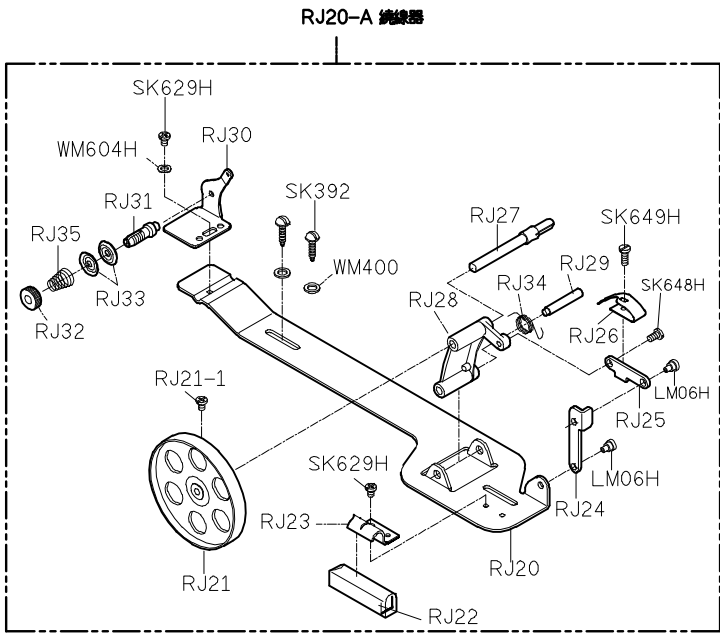
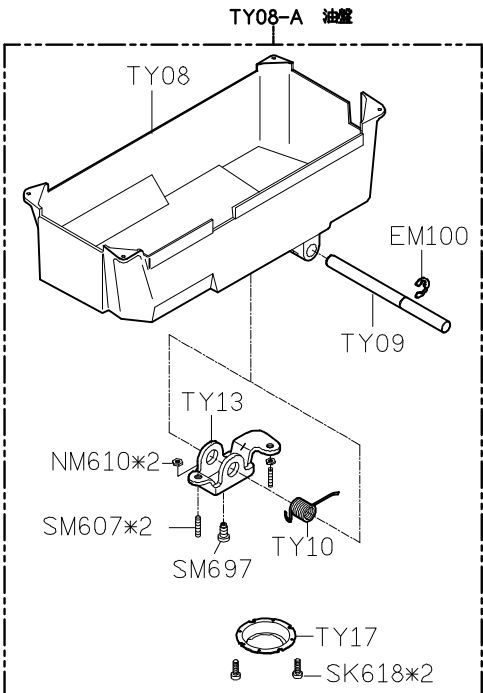
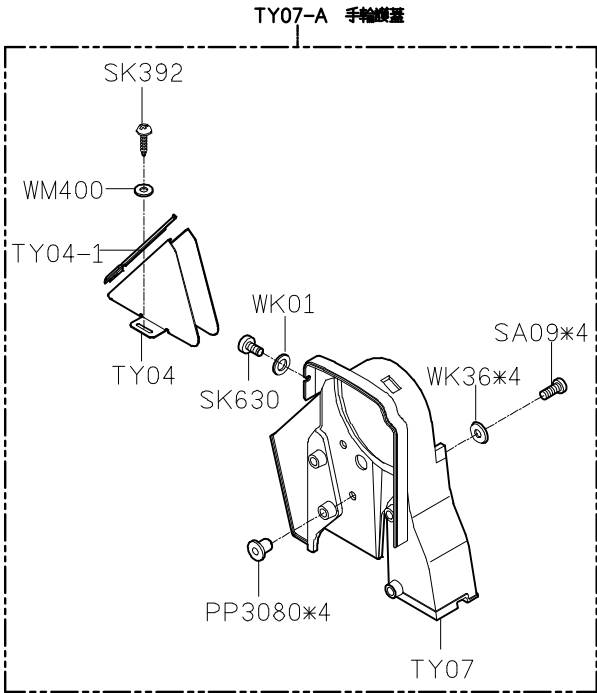
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	KW		1/1
				Date
				2013/03/18

PY11-3

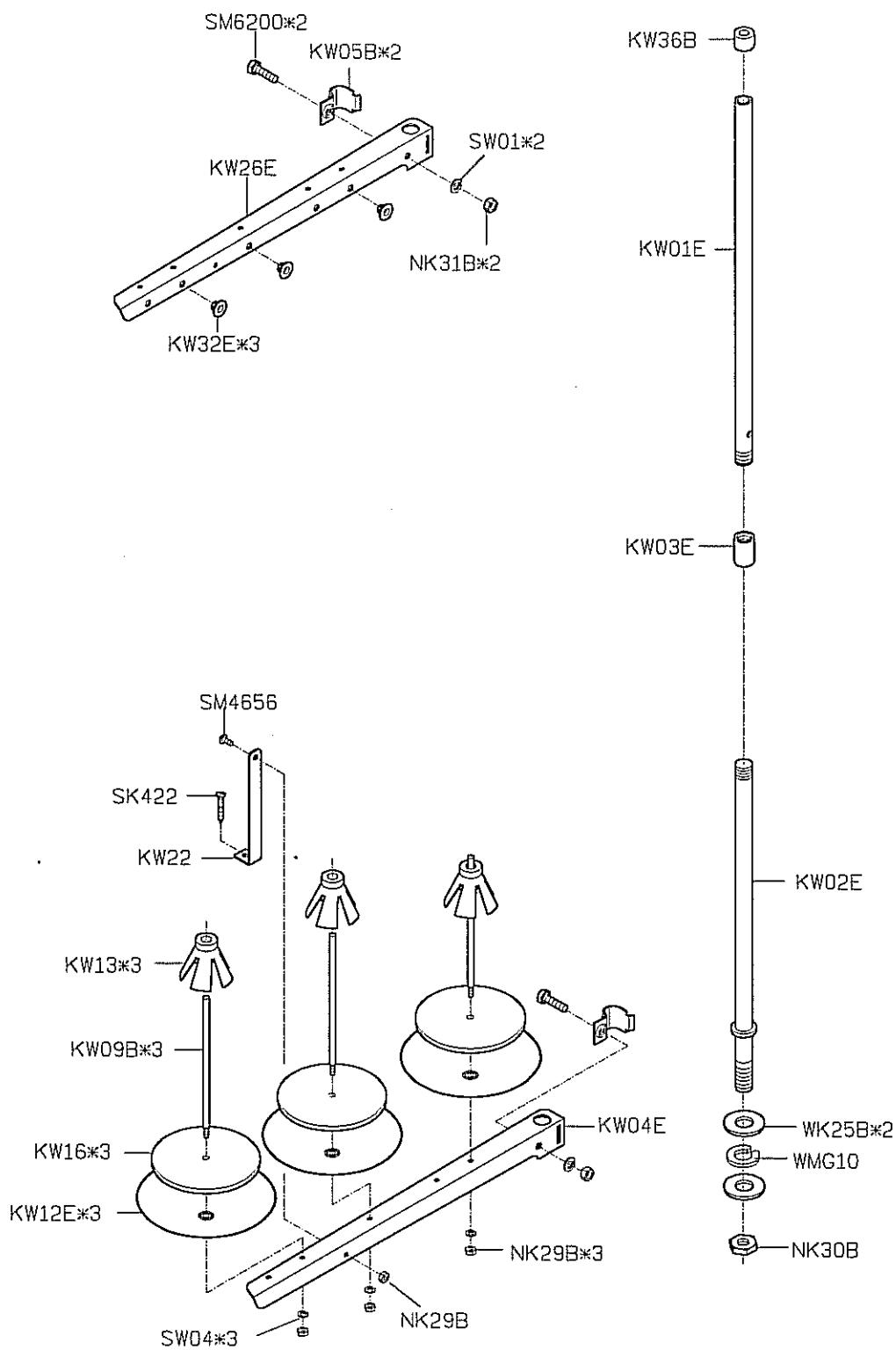
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