

SIRUBA GAGE PARTS LIST	Series		Remark		Page	Date
	L918U		NM1/NH1		1 / 1	2012/1/01

L918U－NM1／NH1規格件表／CONVERSION CHART

										
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪
L918－NM1－10～ L918－NM1－13	中厚布	L－900	E706	D704	P708	G121	G202	G303	DBX1 #14	LH01－A1
L918－NH1－10～ L918－NH1－13	厚布料		E707	D714	P714	G124	G202	G303	DBX1 #22	

SIRUBA

MODEL COMPARE LIST

Series

L918/L918U/DL918/DL7000

Remark

NM1/NH1

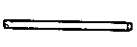
Page

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Date

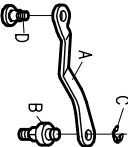
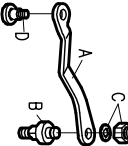
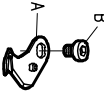
2013/06/10

L918/L918U/DL918/DL7000 型別件表

									
MODEL	SUB-CLASS	SPRING	SPRING	ECCENTRIC	THREAD GUIDE	NEEDLE BAR	FIXED PIN	ADJUSTING KNOB	HOOK FIXER
機 型	規 格	控線彈簧	控線彈簧	偏心凸輪	擋環片	針棒	固定銷	調整旋鈕	旋梭定位板
NM1	薄布料 ~ 中厚料	LA31	LA22	LN38	A LA17	LN37	LC13	LC23G	LE14D
					B SK613				
NH1	中厚料 ~ 厚布料	LA131	LA122	LN63	A LA150	LN62	LC613	LC623G	LE614D
					B SK689				

SINUBA MODEL COMPARE LIST	Series		Remark		Page	Date
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L918/L918U/DL918/DL7000 型別件表

									
MODEL	SUB-CLASS	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD	MOVABLE KNIFE	MOVABLE KNIFE
機 型	規 格	電磁開座	押板	固定刀	固定片	連桿	連桿	活動刀	活動刀
NM1	薄布料 ～ 中厚料	LU26	LU04	LU05	LU28	A LU15	—	A LU02	—
						B SK662			
						C EM050			
						D SK664		B SK660	
NH1	中厚料 ～ 厚布料	LU626	LU604	LU605	LU628	—	A LU615	—	A LU602
							B SK677		
							C NK26/MM402		
							D SK682		B SK683

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L918/L918U/DL918/DL7000 型別件表

						
MODEL	SUB-CLASS	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE	MOVABLE KNIFE	TRIMMER SOLENOID
機 型	規 格	活動刀連桿	活動刀連桿	刀座	轉子連桿	切線電磁閥
NM1	薄布料 ～ 中厚料	LU01	—	LU03	LU18	LU25
NH1	中厚料 ～ 厚布料	—	LU601	LU603	LU618	LU625

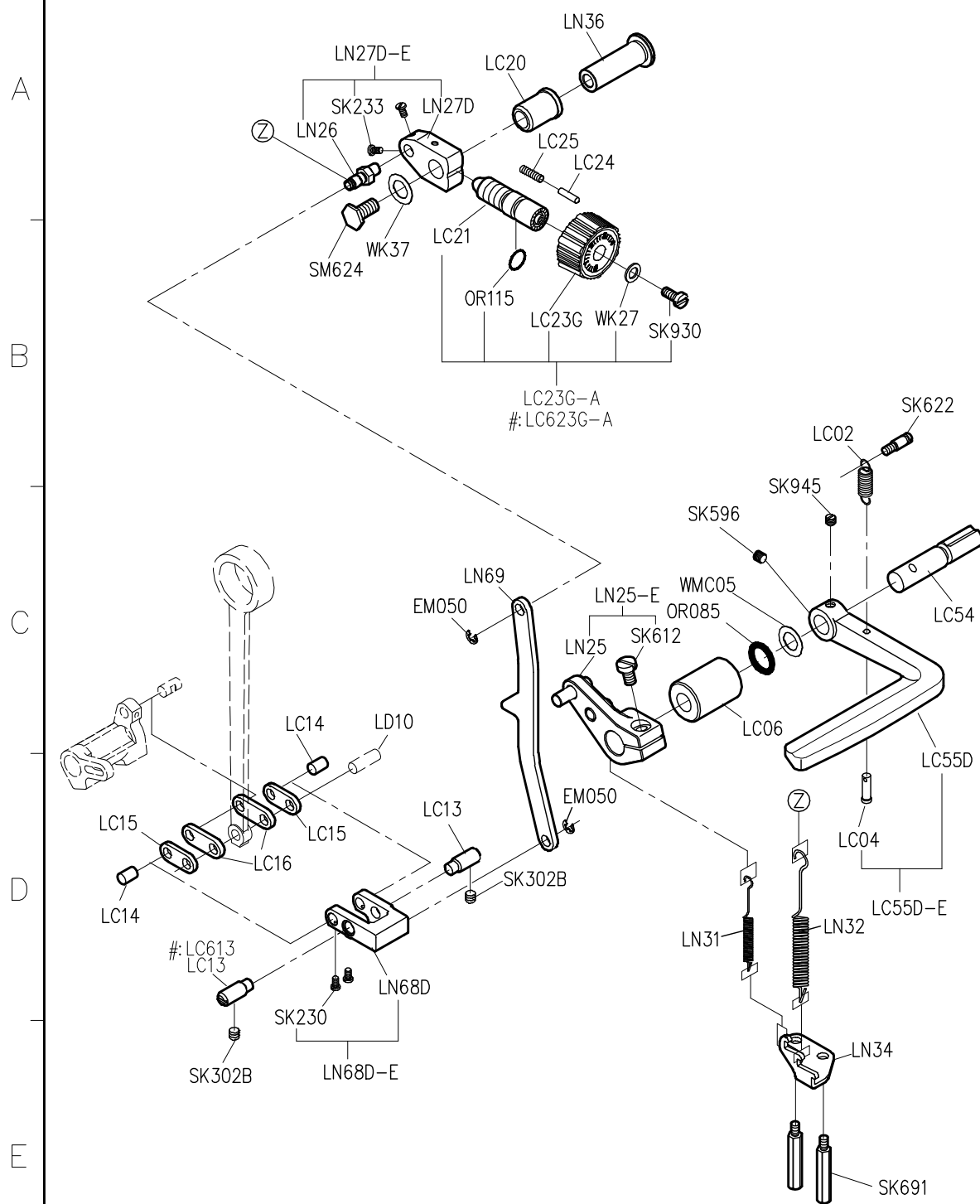
SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LC

Subclass / Remark
#:Use for NH1

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Date
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SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LD

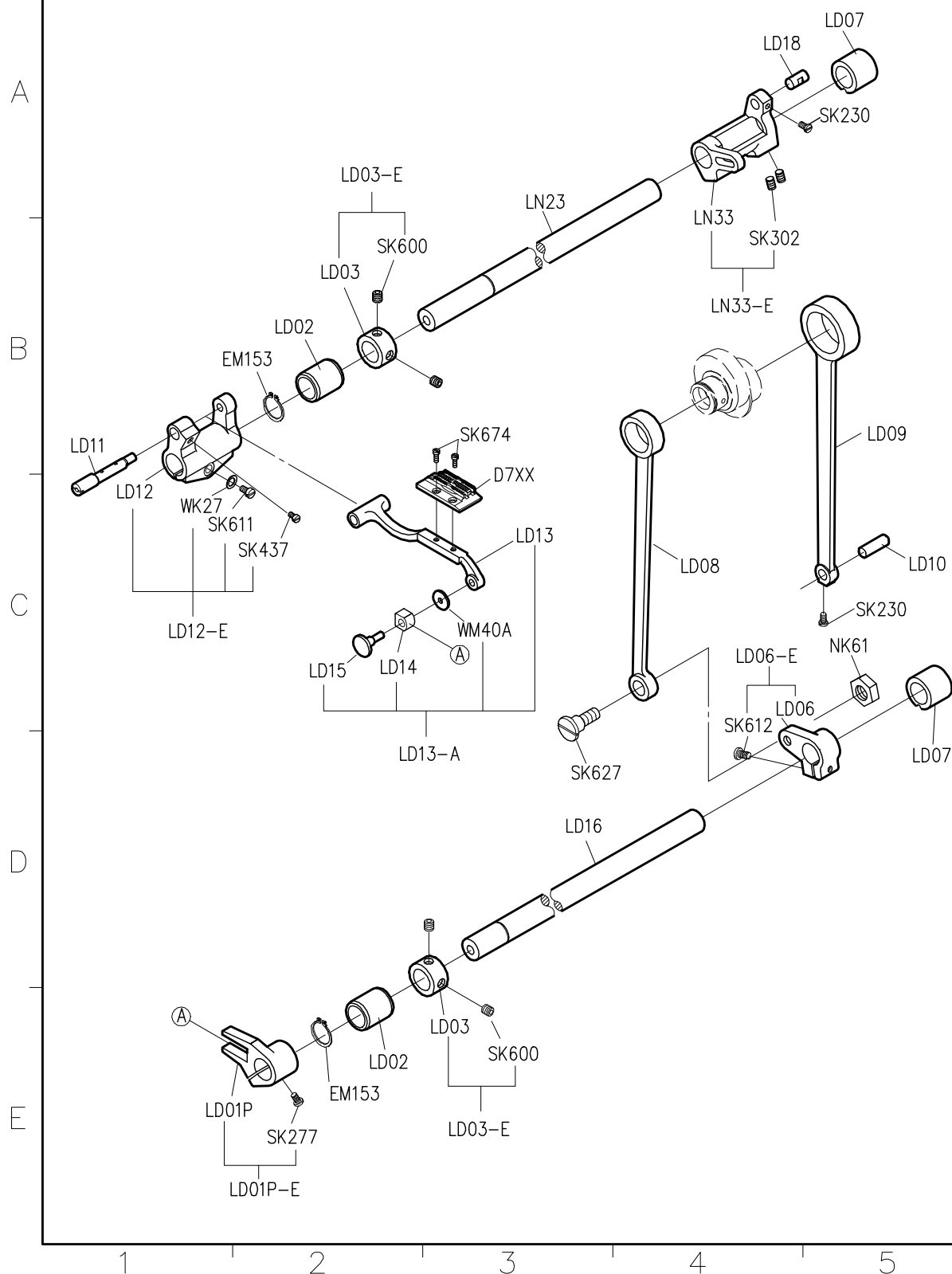
Subclass / Remark

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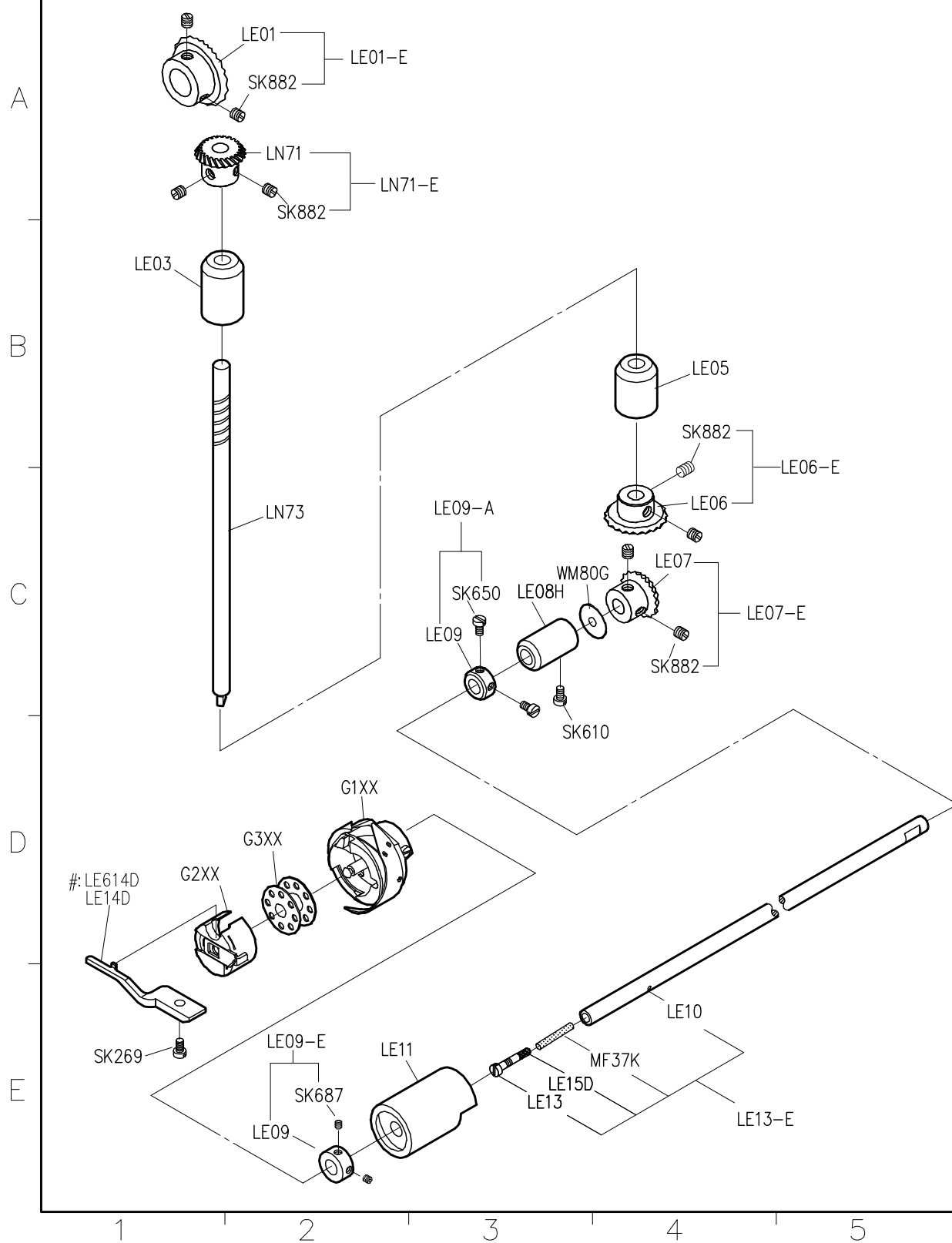
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PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LE

Subclass / Remark
#:Use for NH1

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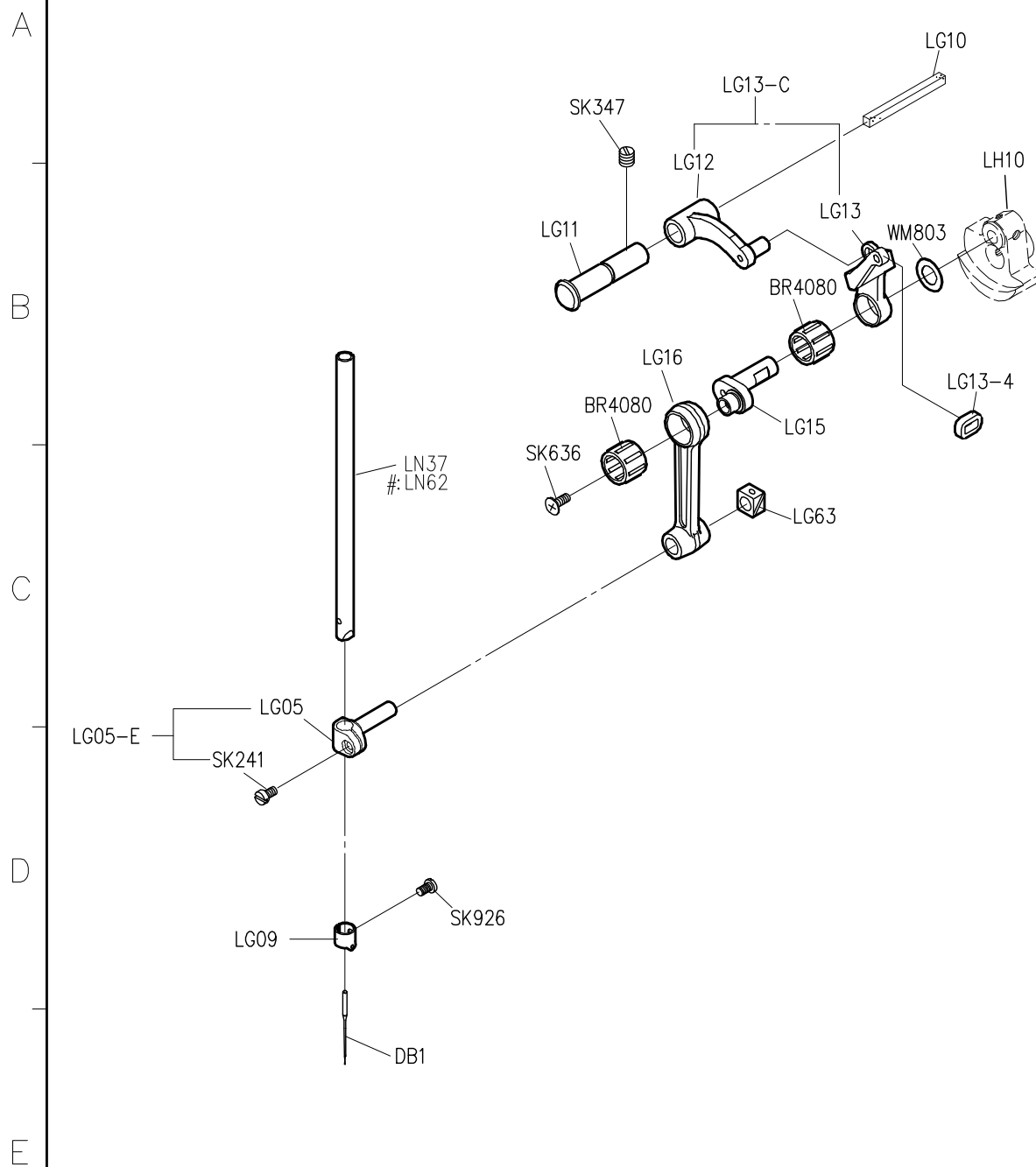
SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LG

Subclass / Remark
#:Use for NH1

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Date
2012/11/01



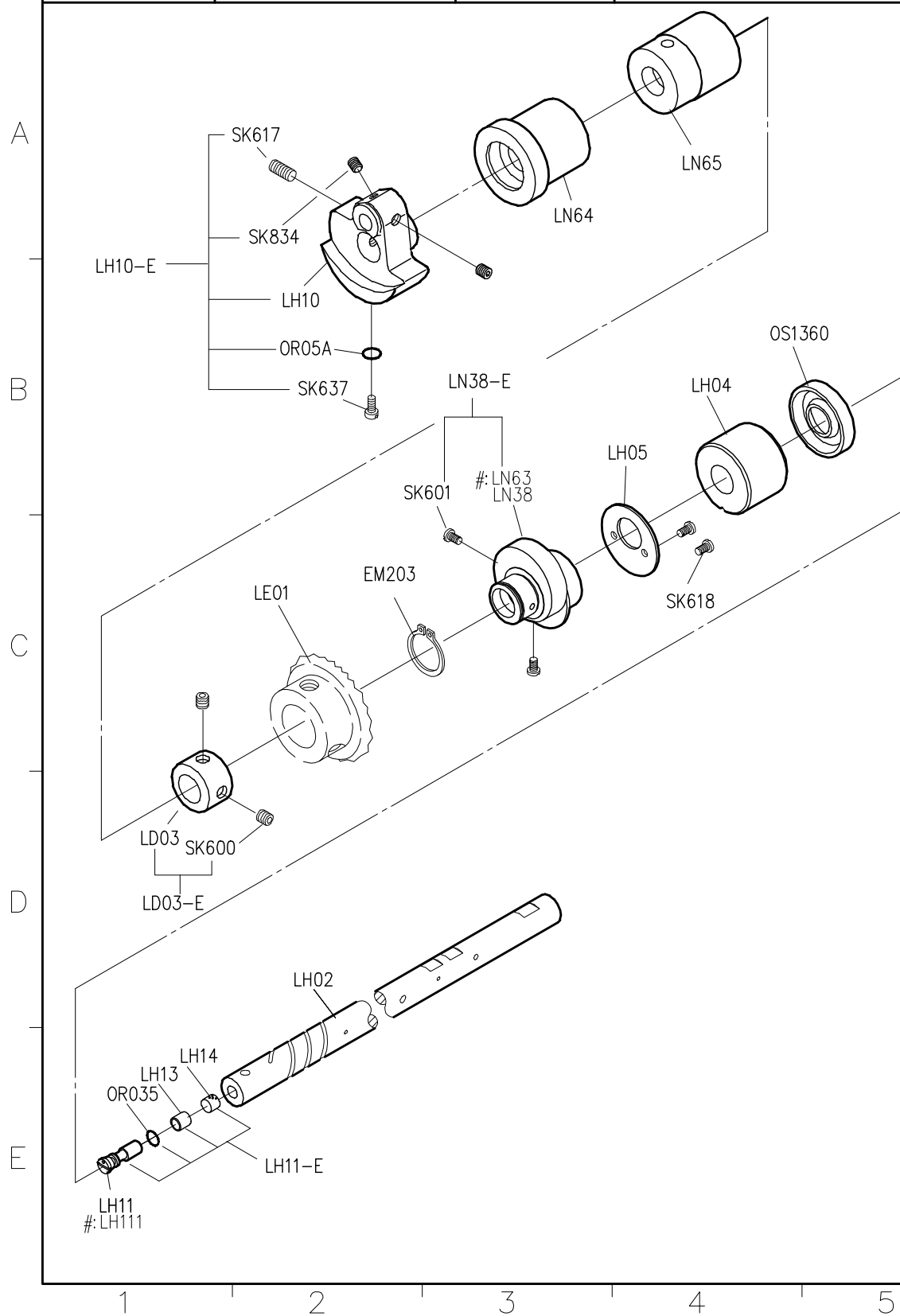
SIRUBA
PARTS LIST

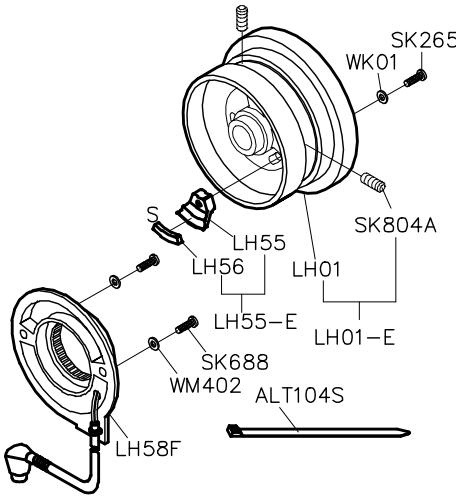
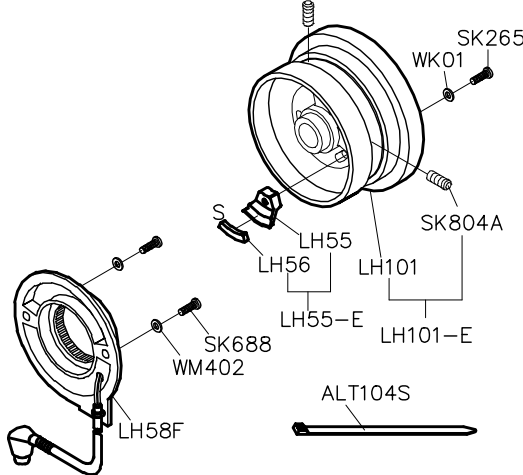
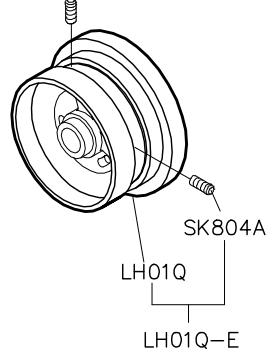
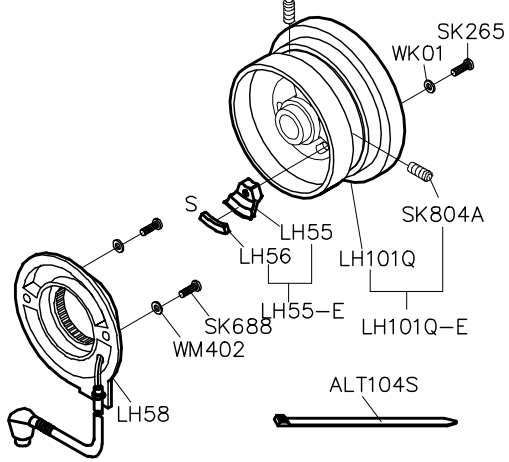
Series
L918U-NM1/NH1

Parts Group
LH

Subclass / Remark
#:Use for NH1

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SIRUBA		Series	Parts Group	Subclass / Remark	Page
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					Date
					2012/11/01
H 廠 牌 馬 達	擺動式切刀	旋轉式切刀			
					
	LH01-A1	LH101-A1			
其他廠牌馬達(可加後拉輪)					
	LH01Q-E	LH101Q-A1			
	1	2	3	4	5

SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LL

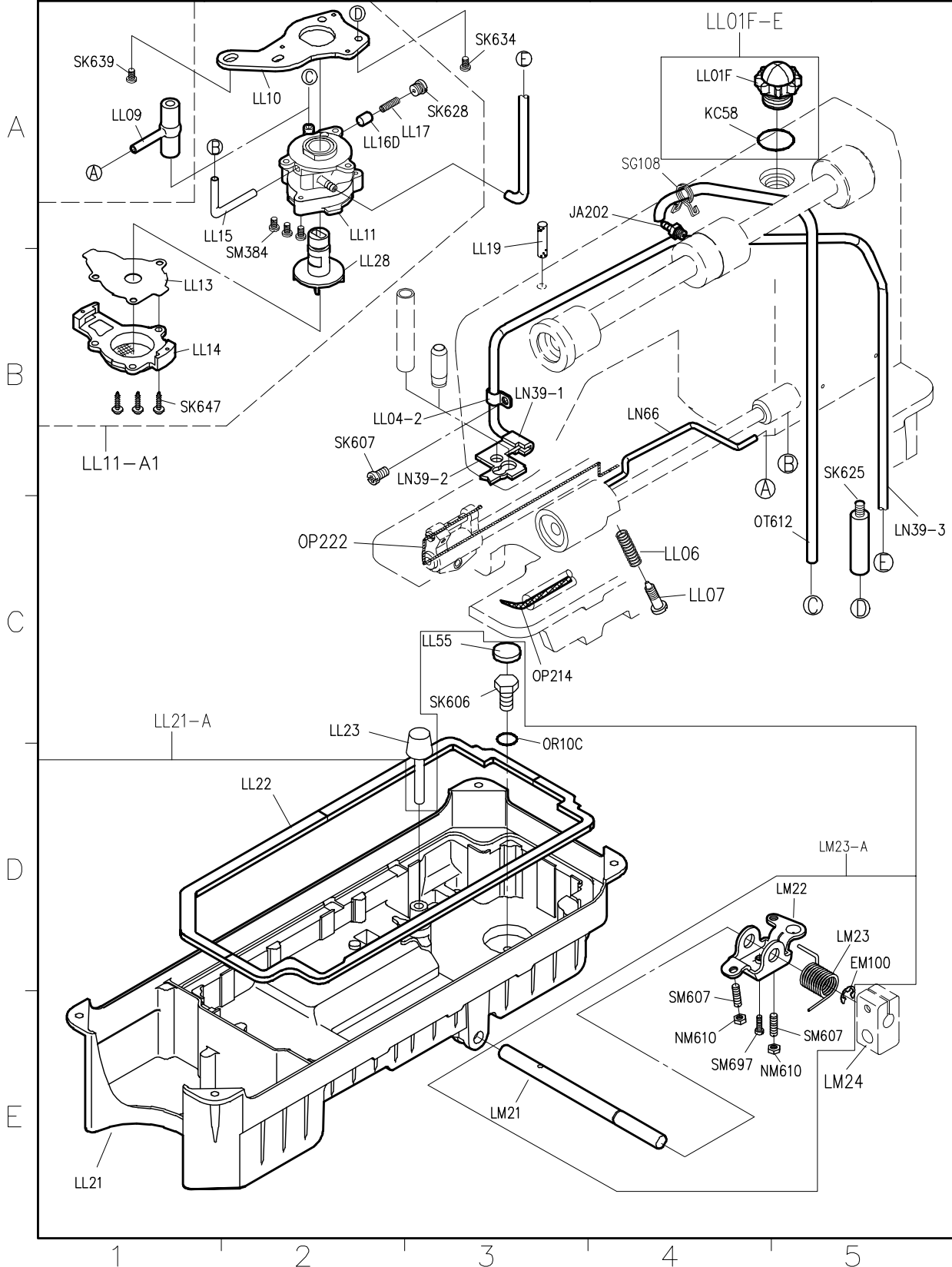
Subclass / Remark

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SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LM

Subclass / Remark

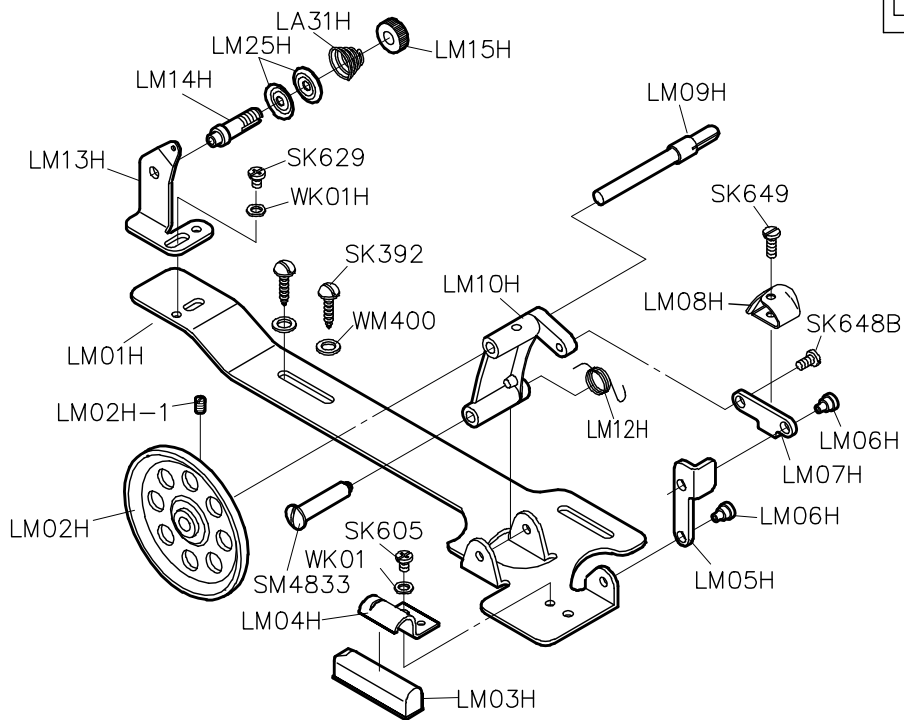
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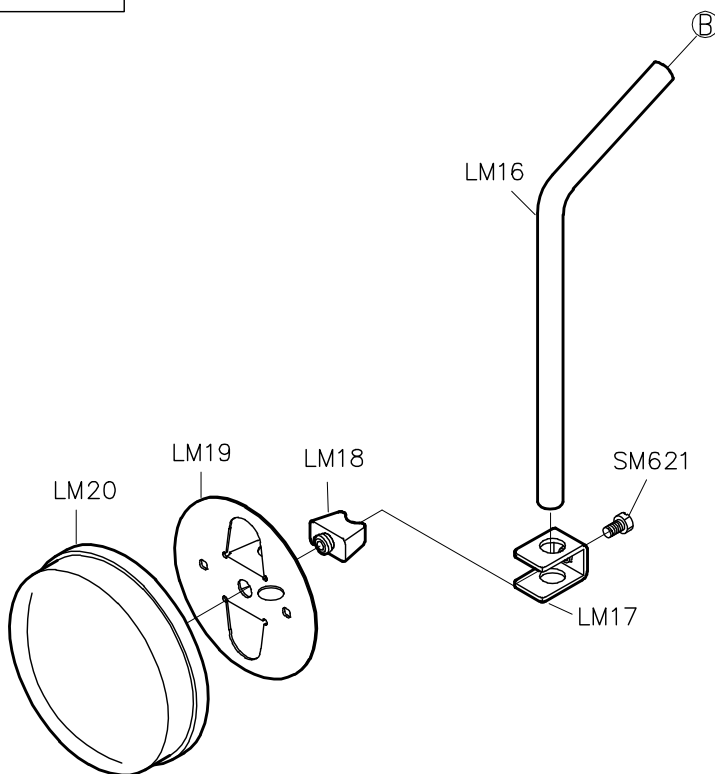
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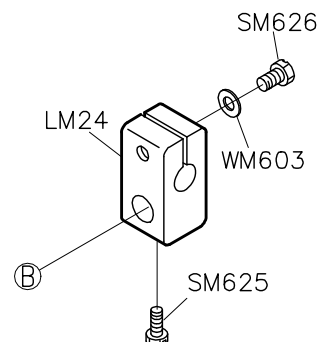
LM01H-A



LM20-A



LM24-E



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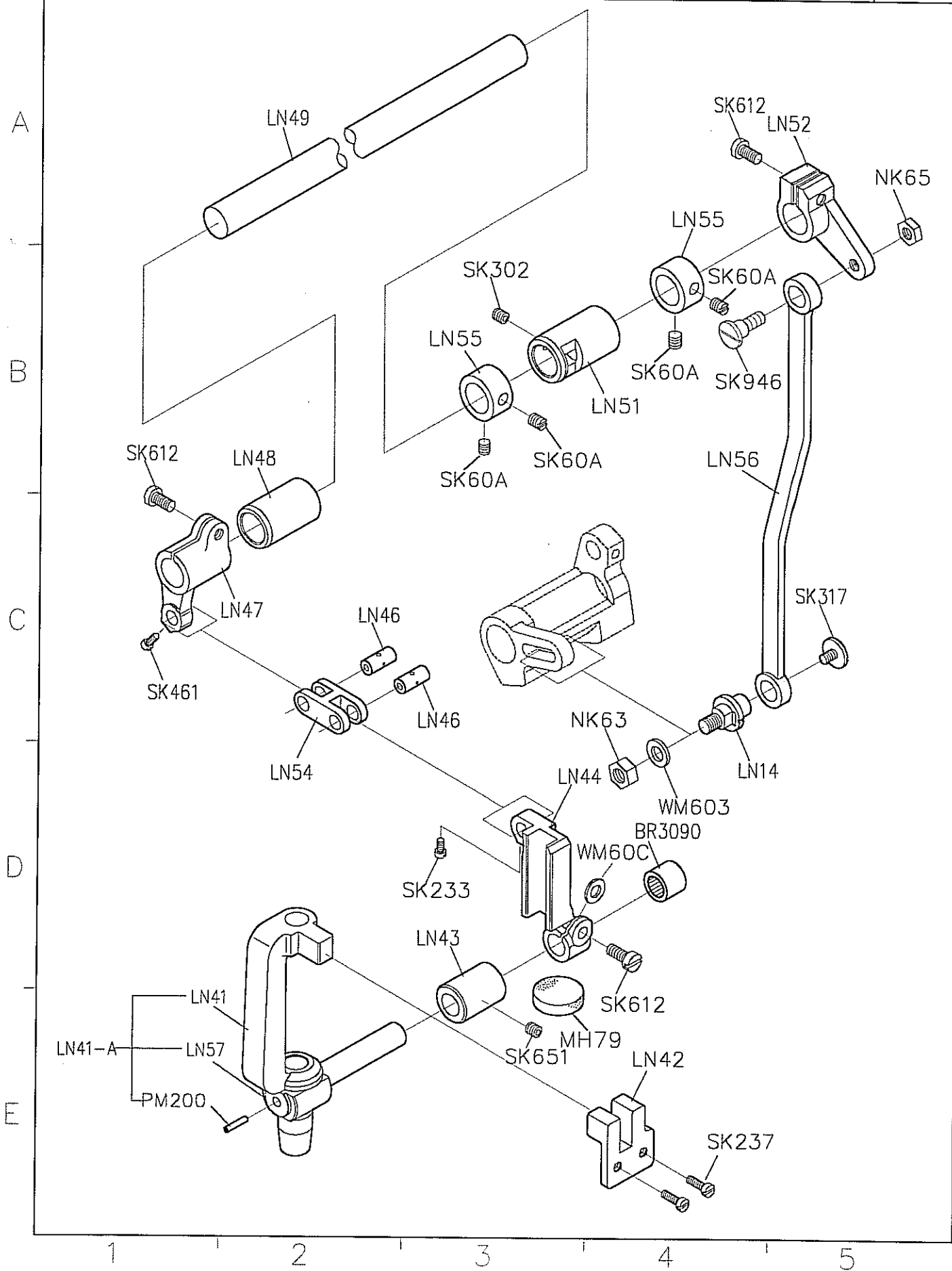
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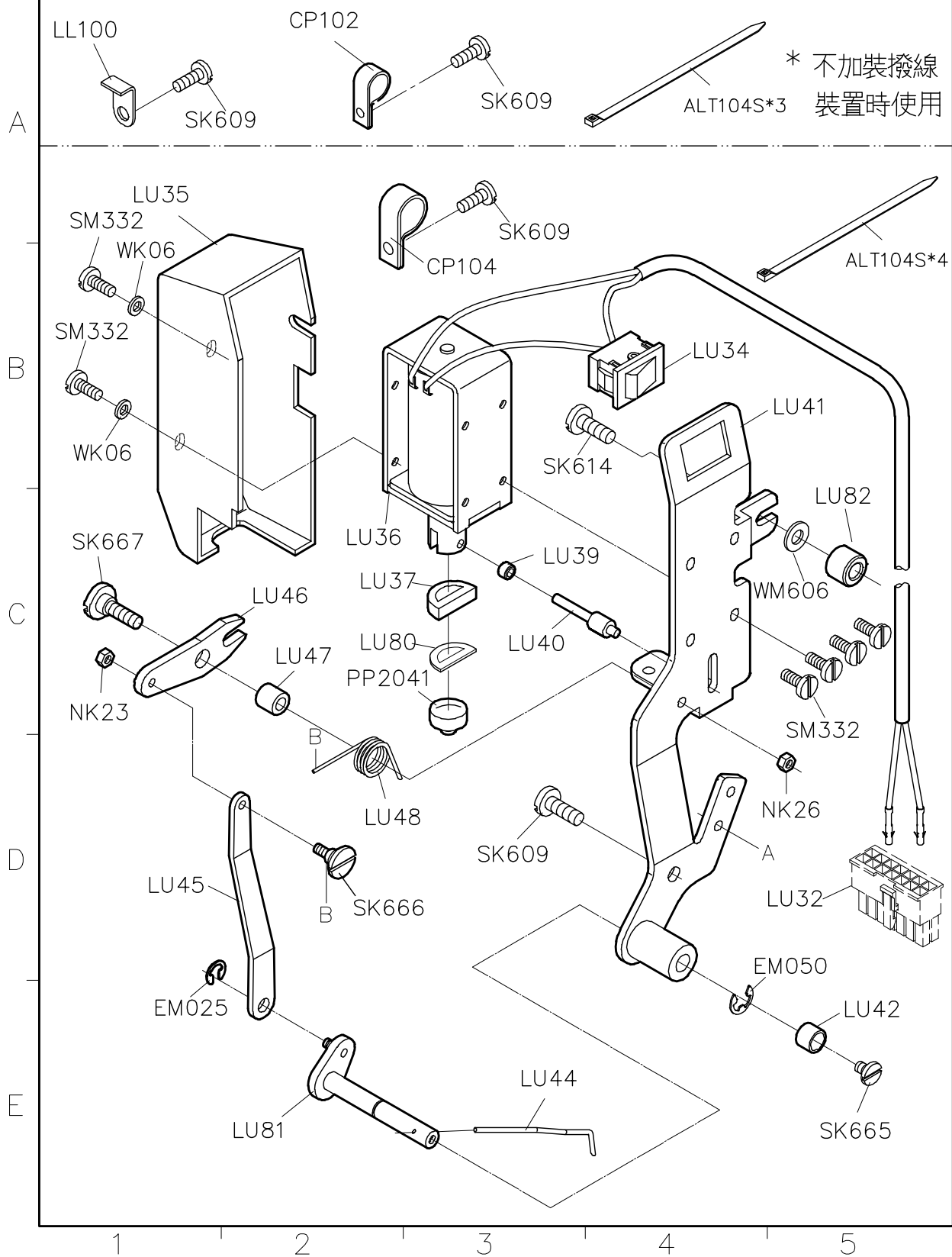
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918/U-NM1/NH1	LN		1/1
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	L918U-NM1/NH1	LU		2/6
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SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LU

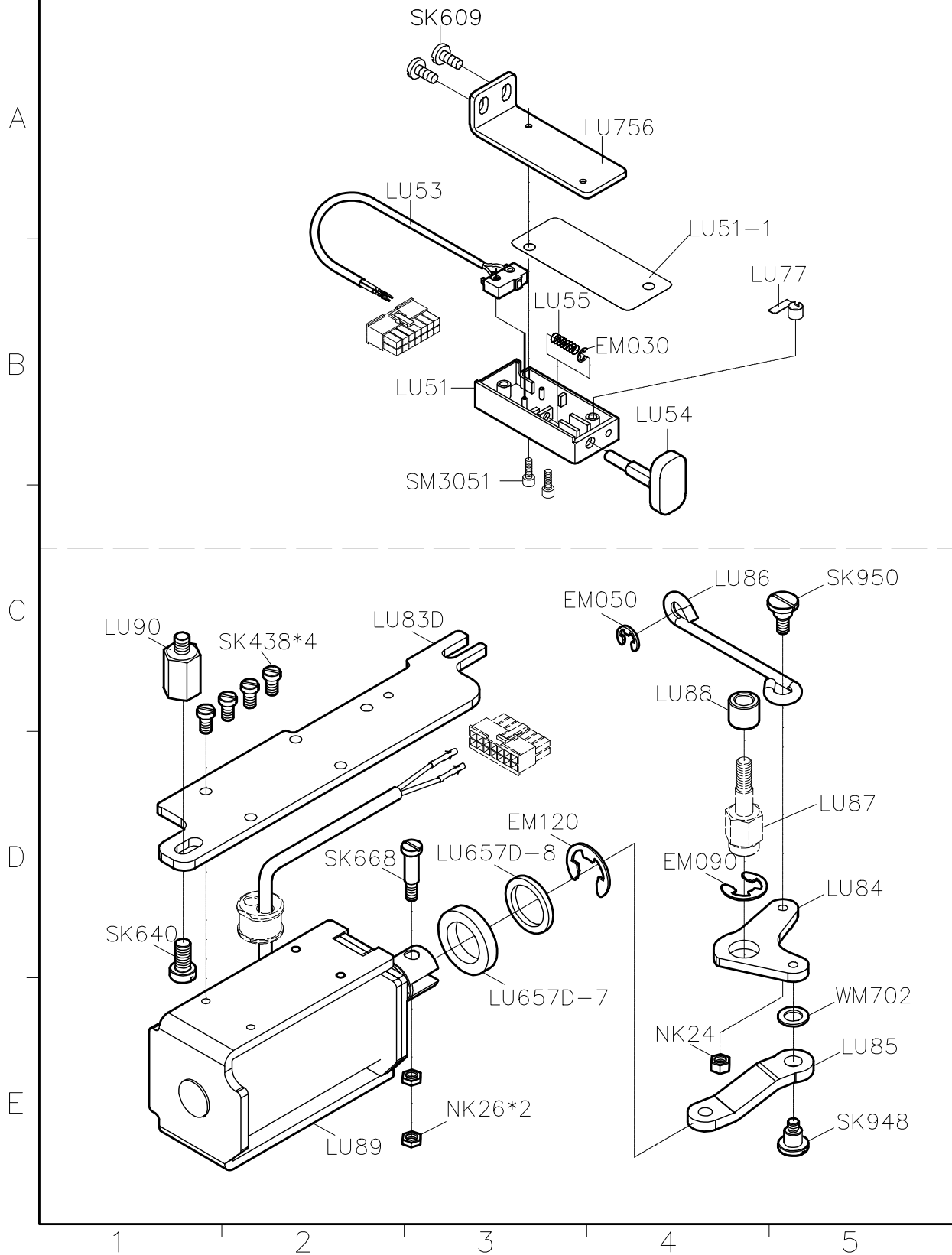
Subclass / Remark

Page

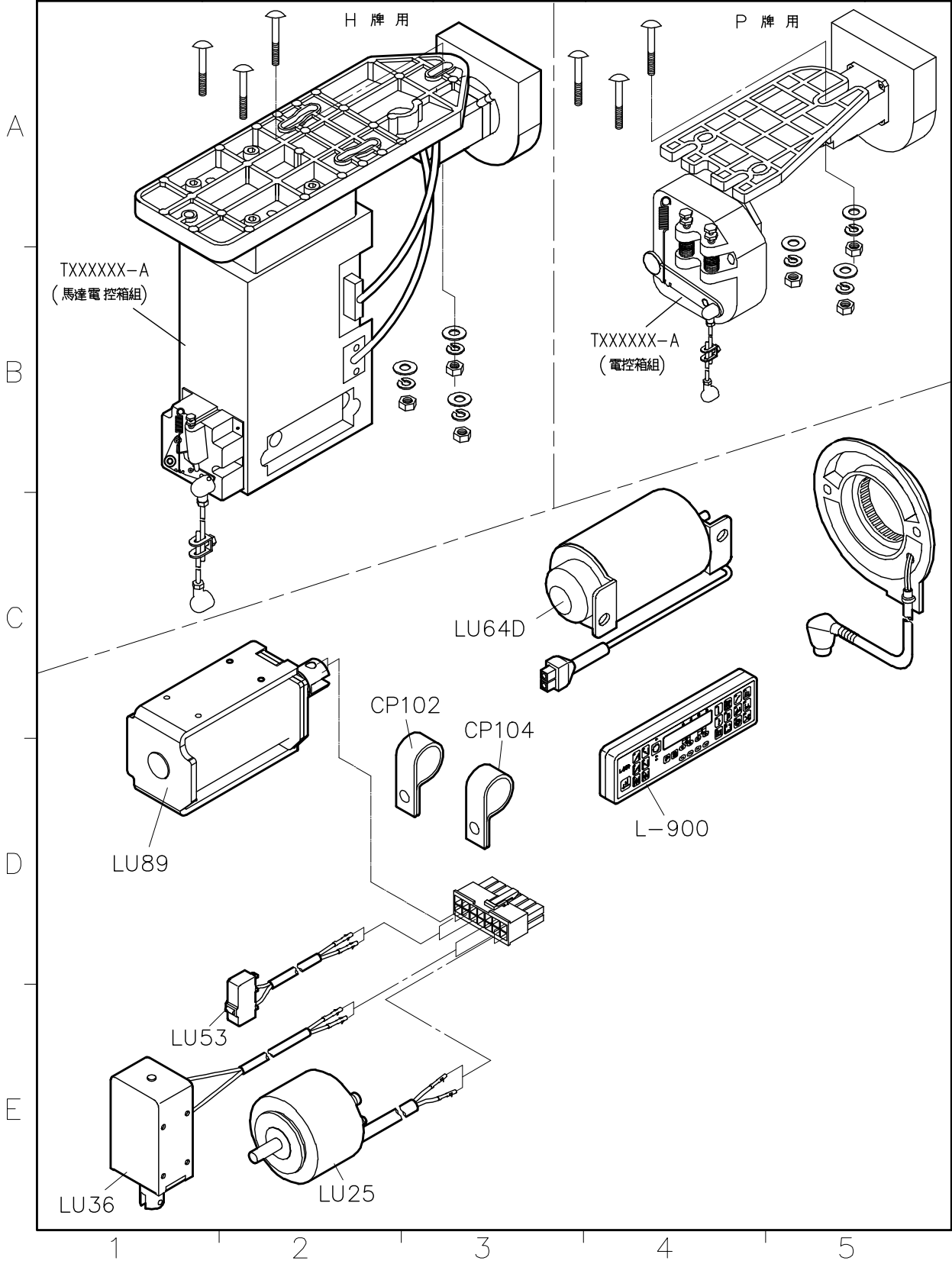
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	L918U-NM1/NH1	LU		5/6
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				2012/11/01



SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LU

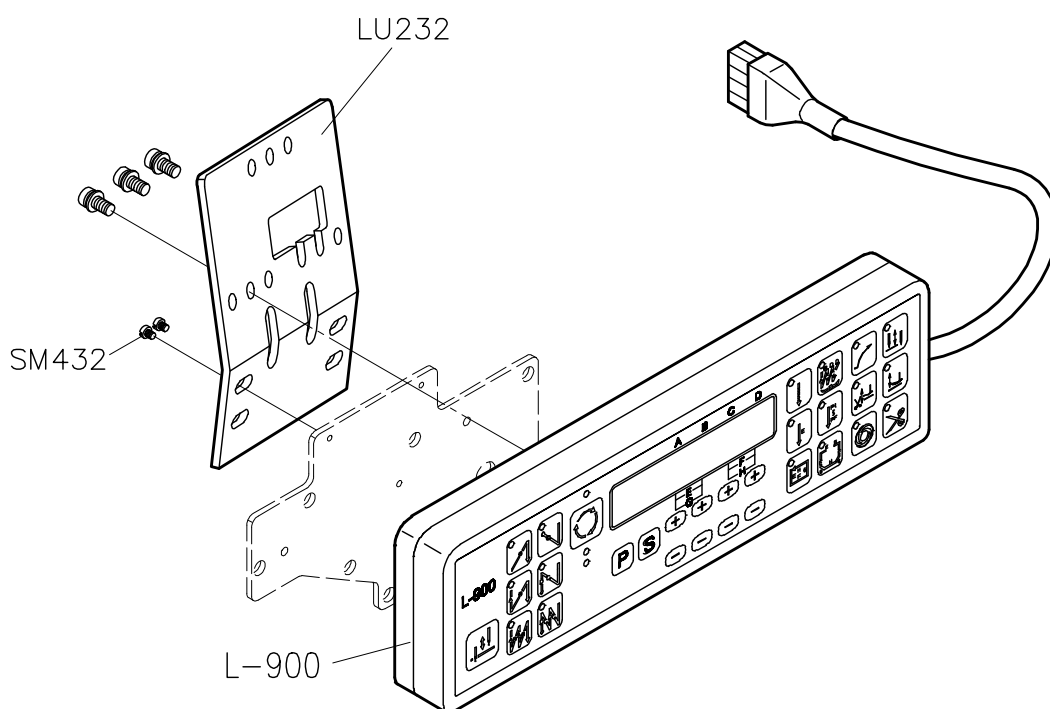
Subclass / Remark

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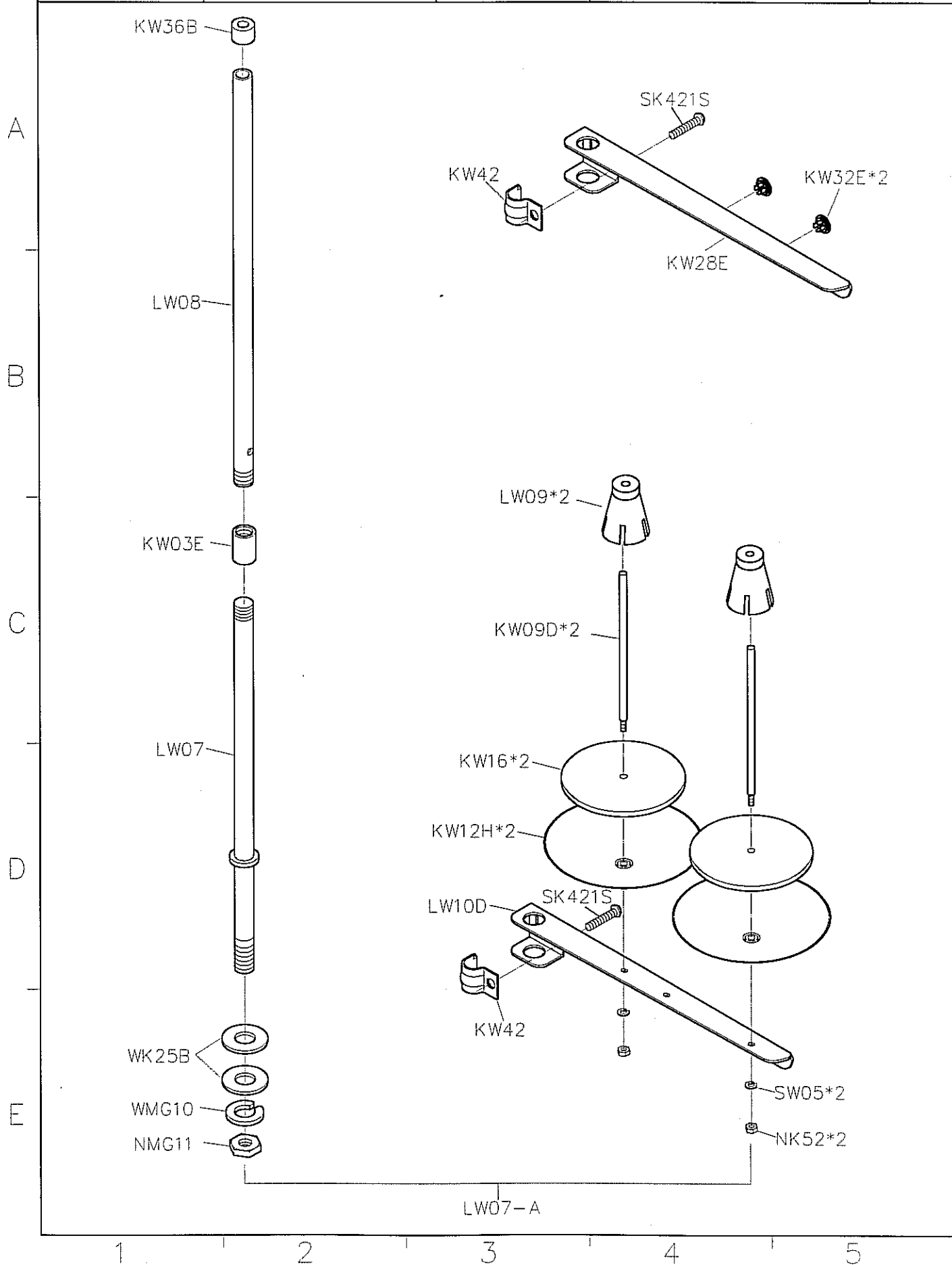
Date

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代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	L-900	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v
0	—	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

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	L918U-NM1/NH1	LW		1/1
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				2012/04/10



SIRUBA
PARTS LIST

Series
L918U-NM1/NH1

Parts Group
LY

Subclass / Remark

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Date

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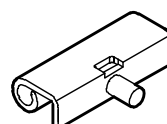
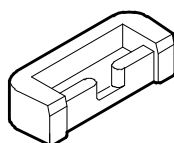
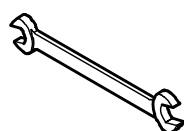
LY01

LY02

YM04*2

LY05*2

YM102*2

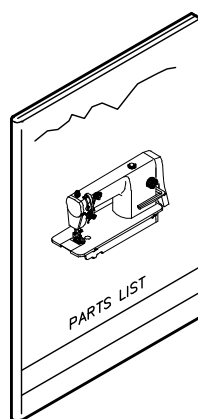
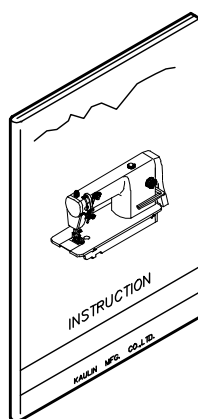


LY230

LY231

LY37-A

YM103*2



針*2

LY38

G3XX

KZ03*1

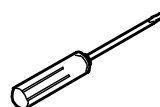
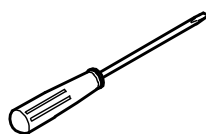
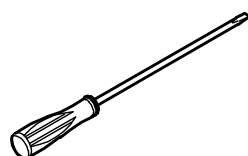


LY33

LY34

LY35

KY201



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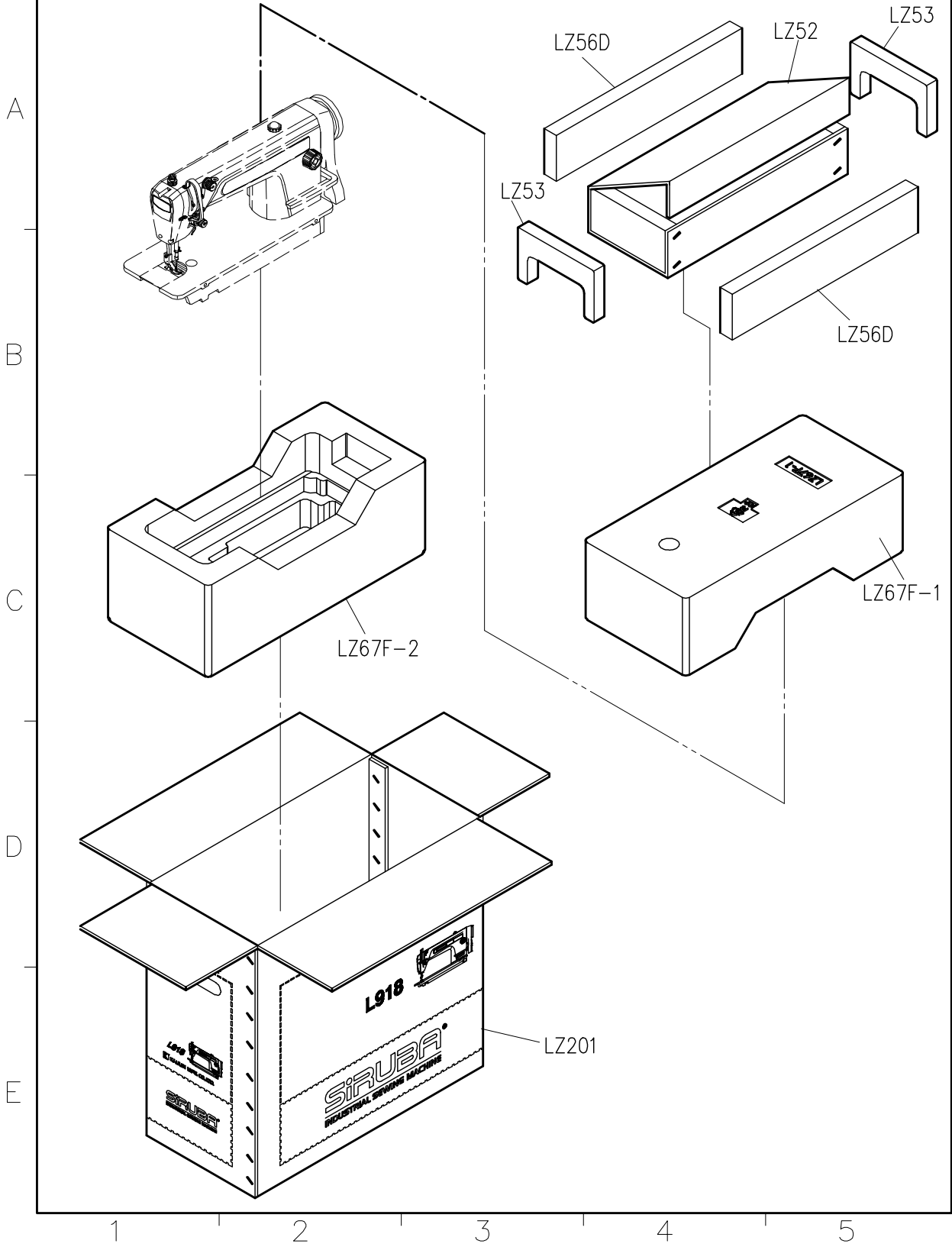
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-NM1/NH1	LZ		1/1
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				2012/12/22



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	L818D/L917 L918/L918U L819/L819U	L918-T1		Fully-submerged
				Date
				2013/01/01

