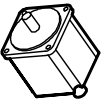


| SIRUBA<br>GAGE PARTS LIST | Series |  | Remark  |  | Page | Date       |
|---------------------------|--------|--|---------|--|------|------------|
|                           | DL7000 |  | NM1/NH1 |  | 1/1  | 2019/01/01 |

DL7000-NM1/NH1規格件表 CONVERSION CHART

P1

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |  |  |
| MODEL                                                                             | SUB-CLASS                                                                         | OPERATING<br>PANEL                                                                | NEEDLE PLATE                                                                      | FEED DOG                                                                           | PRESSER FOOT                                                                        | HOOK ASM                                                                            | BOBBIN<br>CASE ASM                                                                  | BOBBIN                                                                              | NEEDLE                                                                              | HAND WHEEL                                                                          | MOTOR                                                                               |
| 機 型                                                                               | 規 格                                                                               | 操作盒                                                                               | 針 板                                                                               | 送 具                                                                                | 押 具                                                                                 | 梭 頭                                                                                 | 梭 殼                                                                                 | 梭 子                                                                                 | 針 號                                                                                 | 手輪                                                                                  | 馬達                                                                                  |
| DL7000-NM1-10 ~ DL7000-NM1-13                                                     | 薄中布<br>薄中布 <sup>2</sup>                                                           | LU280-A                                                                           | E706                                                                              | D704                                                                               | P708                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DBX1 #14                                                                            | LH500-E                                                                             | T50D8S11                                                                            |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
| DL7000-NH1-10 ~ DL7000-NH1-13                                                     | 厚布料                                                                               |                                                                                   | E707                                                                              | D714                                                                               | P714                                                                                | G124                                                                                | G202                                                                                | G303                                                                                | DBX1 #21                                                                            |                                                                                     |                                                                                     |

## SIRUBA

MODEL COMPARE LIST

Series

L918/L918U/DL918/DL7000

Remark

NM1/NH1

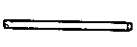
Page

1 / 3

Date

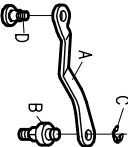
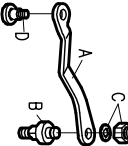
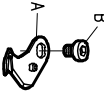
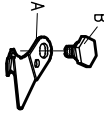
2013/06/10

## L918/L918U/DL918/DL7000 型別件表

|                                                                                    |                                                                                    |                                                                                     |                                                                                     |                                                                                      |                                                                                      |                                                                                      |                                                                                       |                                                                                      |                                                                                      |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |
| MODEL                                                                              | SUB-CLASS                                                                          | SPRING                                                                              | SPRING                                                                              | ECCENTRIC                                                                            | THREAD GUIDE                                                                         | NEEDLE BAR                                                                           | FIXED PIN                                                                             | ADJUSTING KNOB                                                                       | HOOK FIXER                                                                           |
| 機 型                                                                                | 規 格                                                                                | 控線彈簧                                                                                | 控線彈簧                                                                                | 偏心凸輪                                                                                 | 擋環片                                                                                  | 針棒                                                                                   | 固定銷                                                                                   | 調整旋鈕                                                                                 | 旋梭定位板                                                                                |
| NM1                                                                                | 薄布料<br>~<br>中厚料                                                                    | LA31                                                                                | LA22                                                                                | LN38                                                                                 | A LA17                                                                               | LN37                                                                                 | LC13                                                                                  | LC23G                                                                                | LE14D                                                                                |
|                                                                                    |                                                                                    |                                                                                     |                                                                                     |                                                                                      | B SK613                                                                              |                                                                                      |                                                                                       |                                                                                      |                                                                                      |
| NH1                                                                                | 中厚料<br>~<br>厚布料                                                                    | LA131                                                                               | LA122                                                                               | LN63                                                                                 | A LA150                                                                              | LN62                                                                                 | LC613                                                                                 | LC623G                                                                               | LE614D                                                                               |
|                                                                                    |                                                                                    |                                                                                     |                                                                                     |                                                                                      | B SK689                                                                              |                                                                                      |                                                                                       |                                                                                      |                                                                                      |

| SINUBA<br>MODEL COMPARE LIST | Series                  |  | Remark  |  | Page  | Date       |
|------------------------------|-------------------------|--|---------|--|-------|------------|
|                              | L918/L918U/DL918/DL7000 |  | NM1/NH1 |  | 2 / 3 | 2019/01/01 |

# L918/L918U/DL918/DL7000 型別件表

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |
| MODEL                                                                             | SUB-CLASS                                                                         | SOLENOID BRACKET                                                                  | PRESSER PLATE                                                                     | FIXED PLATE                                                                       | FIXED PLATE                                                                         | CONNECTING ROD                                                                      | CONNECTING ROD                                                                      | MOVABLE KNIFE                                                                       | MOVABLE KNIFE                                                                       |
| 機 型                                                                               | 規 格                                                                               | 電磁開座                                                                              | 押板                                                                                | 固定刀                                                                               | 固定片                                                                                 | 連桿                                                                                  | 連桿                                                                                  | 活動刀                                                                                 | 活動刀                                                                                 |
| NM1                                                                               | 薄布料<br>～<br>中厚料                                                                   | LU26                                                                              | LU04                                                                              | LU05                                                                              | LU28                                                                                | A LU15                                                                              | —                                                                                   | A LU02                                                                              | —                                                                                   |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     | B SK662                                                                             |                                                                                     |                                                                                     |                                                                                     |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     | C EM050                                                                             |                                                                                     |                                                                                     |                                                                                     |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     | D SK664                                                                             |                                                                                     | B SK660                                                                             |                                                                                     |
| NH1                                                                               | 中厚料<br>～<br>厚布料                                                                   | LU626                                                                             | LU604                                                                             | LU605                                                                             | LU628                                                                               | —                                                                                   | A LU615                                                                             | —                                                                                   | A LU602                                                                             |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     | B SK677                                                                             |                                                                                     |                                                                                     |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     | C NK26/MM402                                                                        |                                                                                     |                                                                                     |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     | D SK682                                                                             |                                                                                     | B SK683                                                                             |

| SIRUBA<br>MODEL COMPARE LIST | Series                  |  | Remark  |  | Page  | Date       |
|------------------------------|-------------------------|--|---------|--|-------|------------|
|                              | L918/L918U/DL918/DL7000 |  | NM1/NH1 |  | 3 / 3 | 2019/01/01 |

## L918/L918U/DL918/DL7000 型別件表

|                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |
| MODEL                                                                             | SUB-CLASS                                                                         | MOVABLE KNIFE<br>CONNECTING ROD                                                   | MOVABLE KNIFE<br>CONNECTING ROD                                                    | PRESSER PLATE                                                                       | MOVABLE KNIFE                                                                       | TRIMMER SOLENOID                                                                    |
| 機 型                                                                               | 規 格                                                                               | 活動刀連桿                                                                             | 活動刀連桿                                                                              | 刀座                                                                                  | 轉子連桿                                                                                | 切線電磁閥                                                                               |
| NM1                                                                               | 薄布料<br>～<br>中厚料                                                                   | LU01                                                                              | —                                                                                  | LU03                                                                                | LU18                                                                                | LU25                                                                                |
| NH1                                                                               | 中厚料<br>～<br>厚布料                                                                   | —                                                                                 | LU601                                                                              | LU603                                                                               | LU618                                                                               | LU625                                                                               |

**SIRUBA**

PARTS LIST

Series

DL7000-NM1/NH1

Parts Group

**LA**

Subclass / Remark

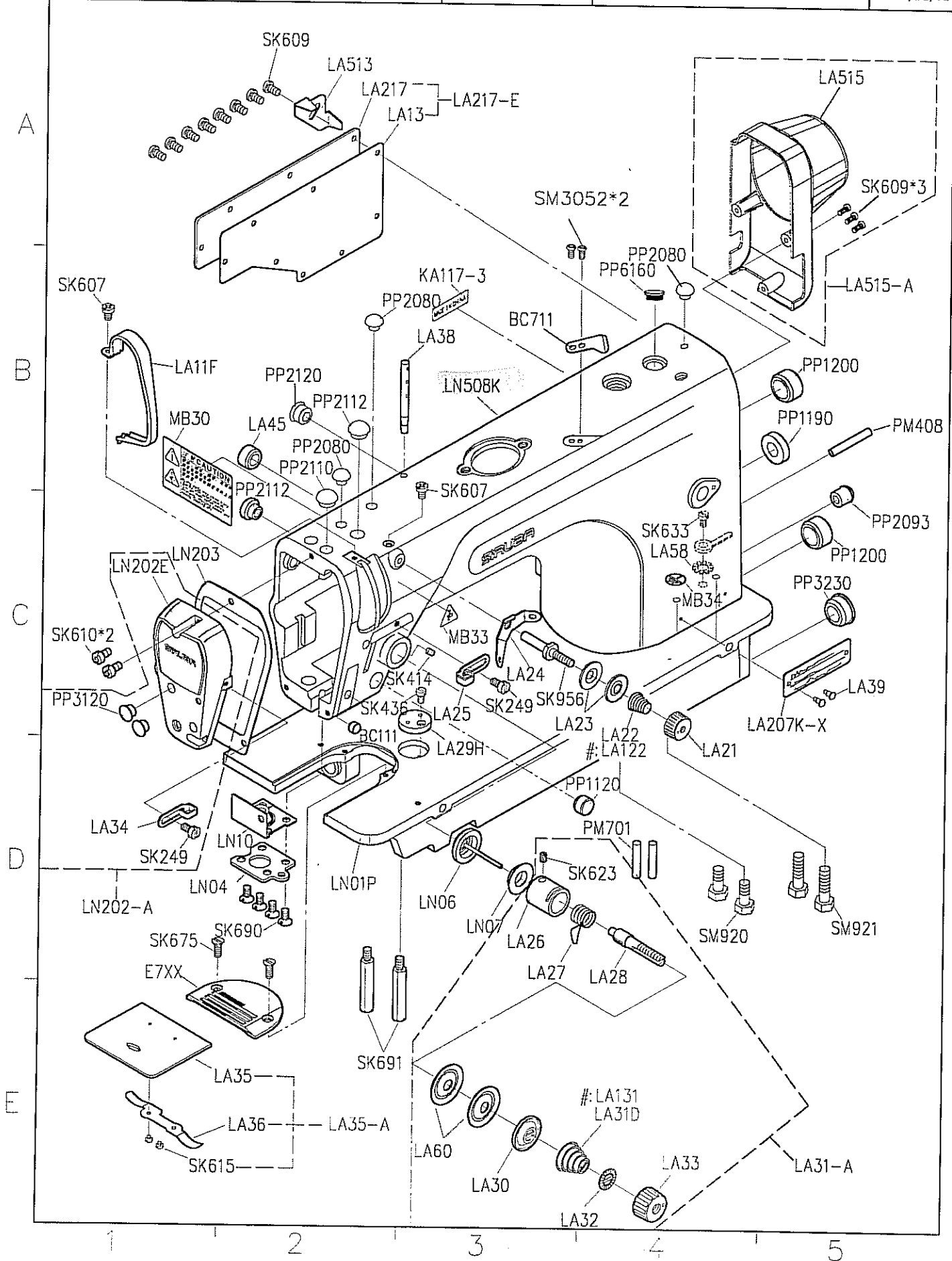
#:Use for NH1

Page

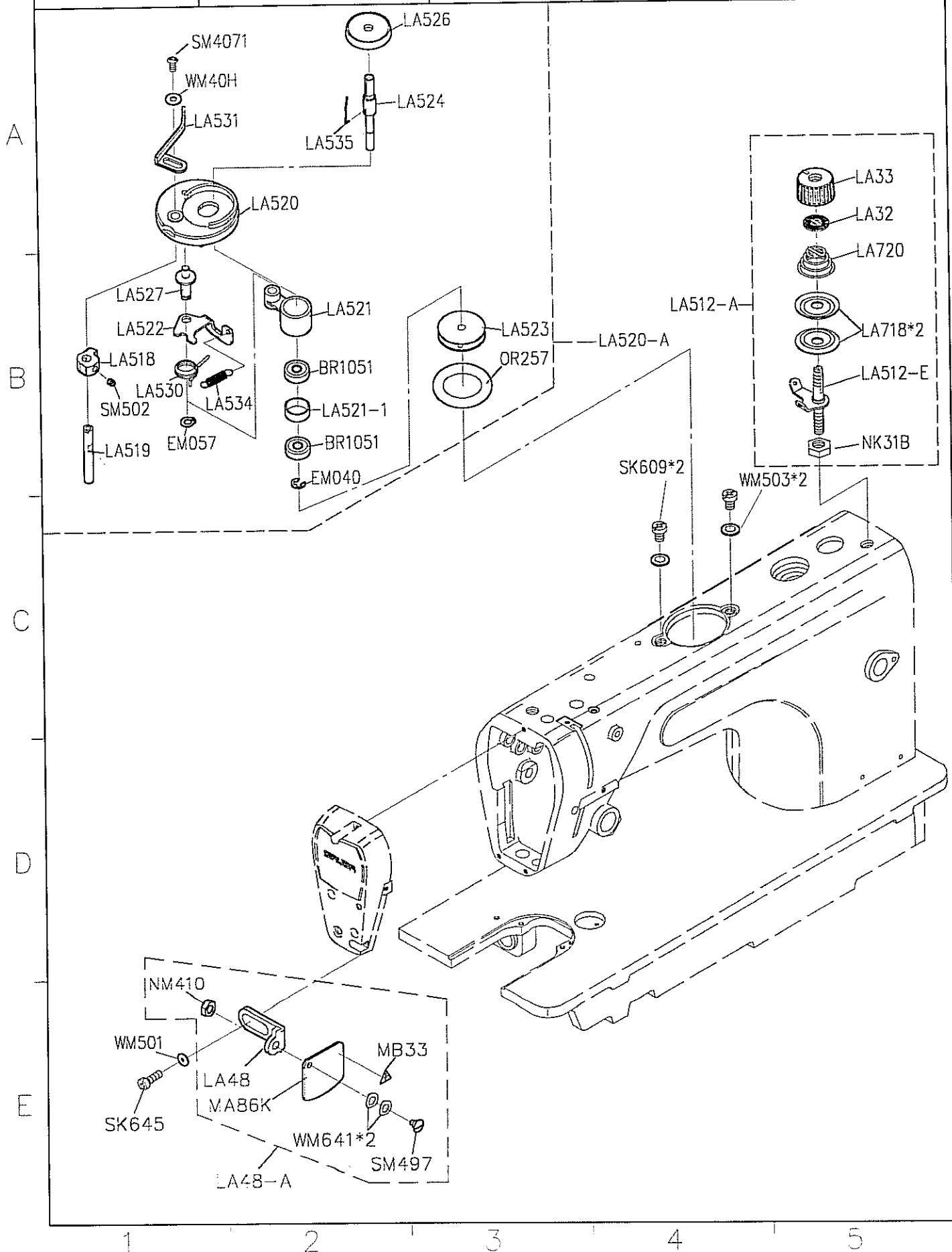
1/2

Date

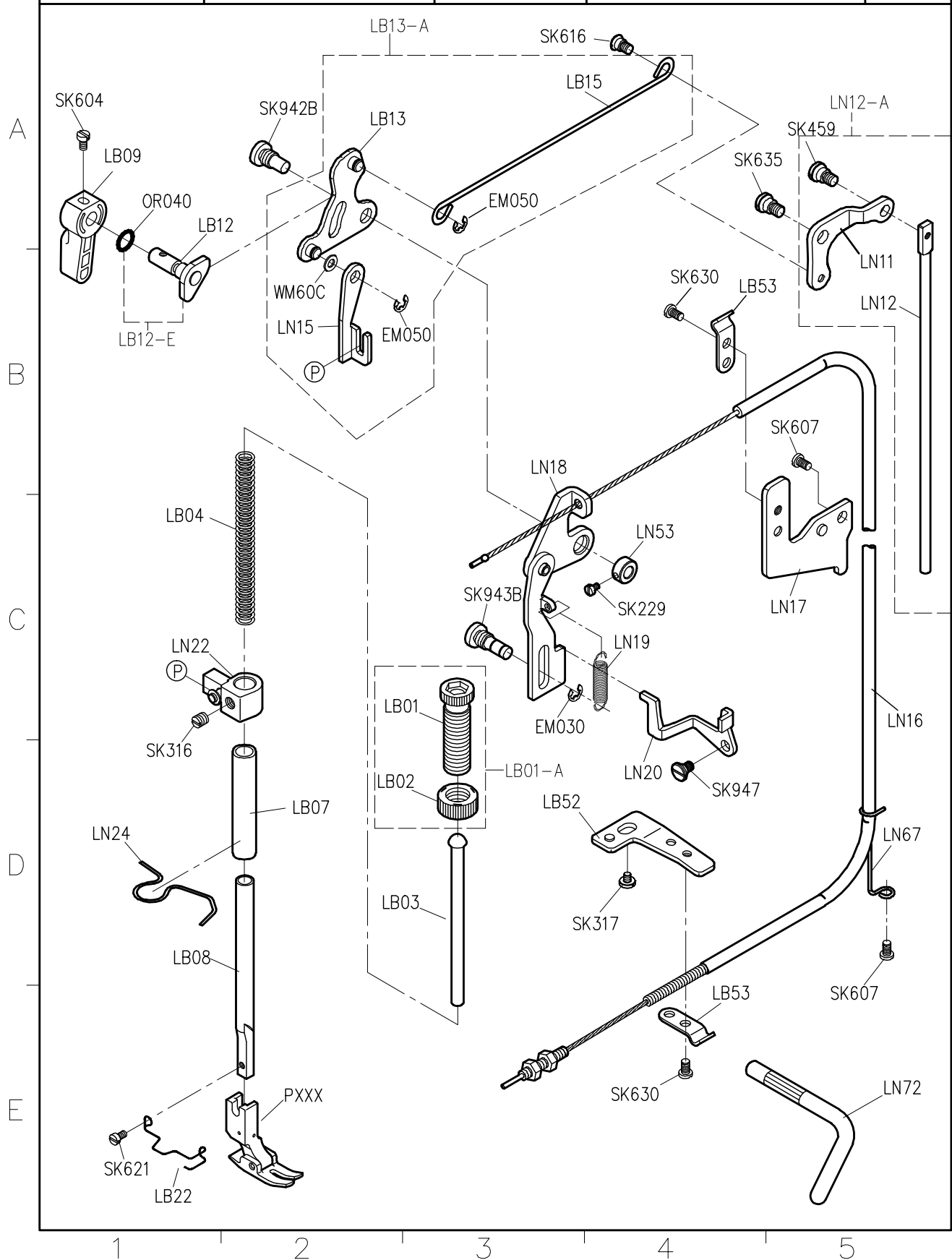
2013/08/19



| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LA          |                   | 2/2        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/07/27 |



| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LB          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |



**SIRUBA**

PARTS LIST

Series

DL7000-NM1/NH1

Parts Group

**LC**

Subclass / Remark

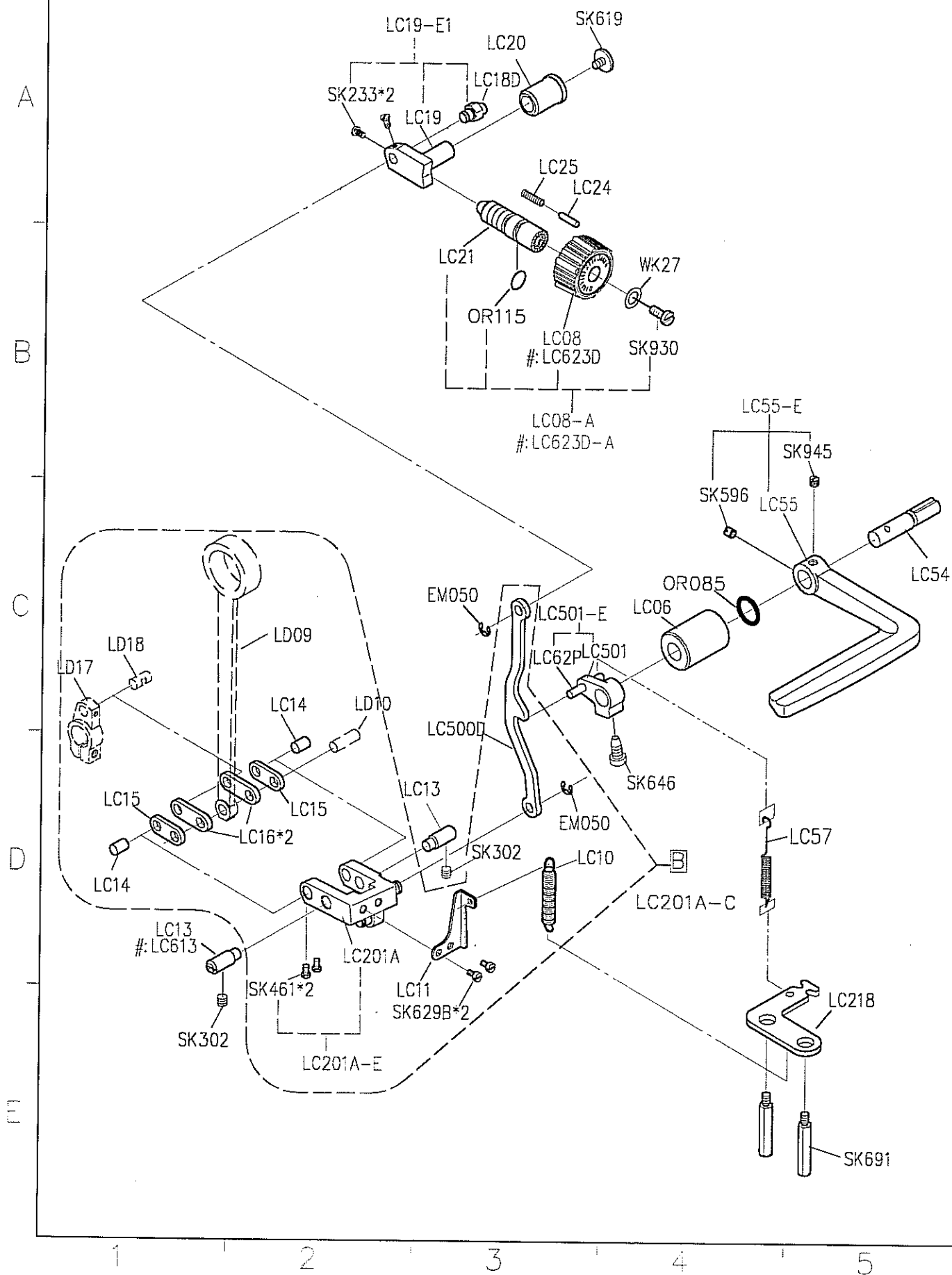
#:Use for NH1

Page

1/2

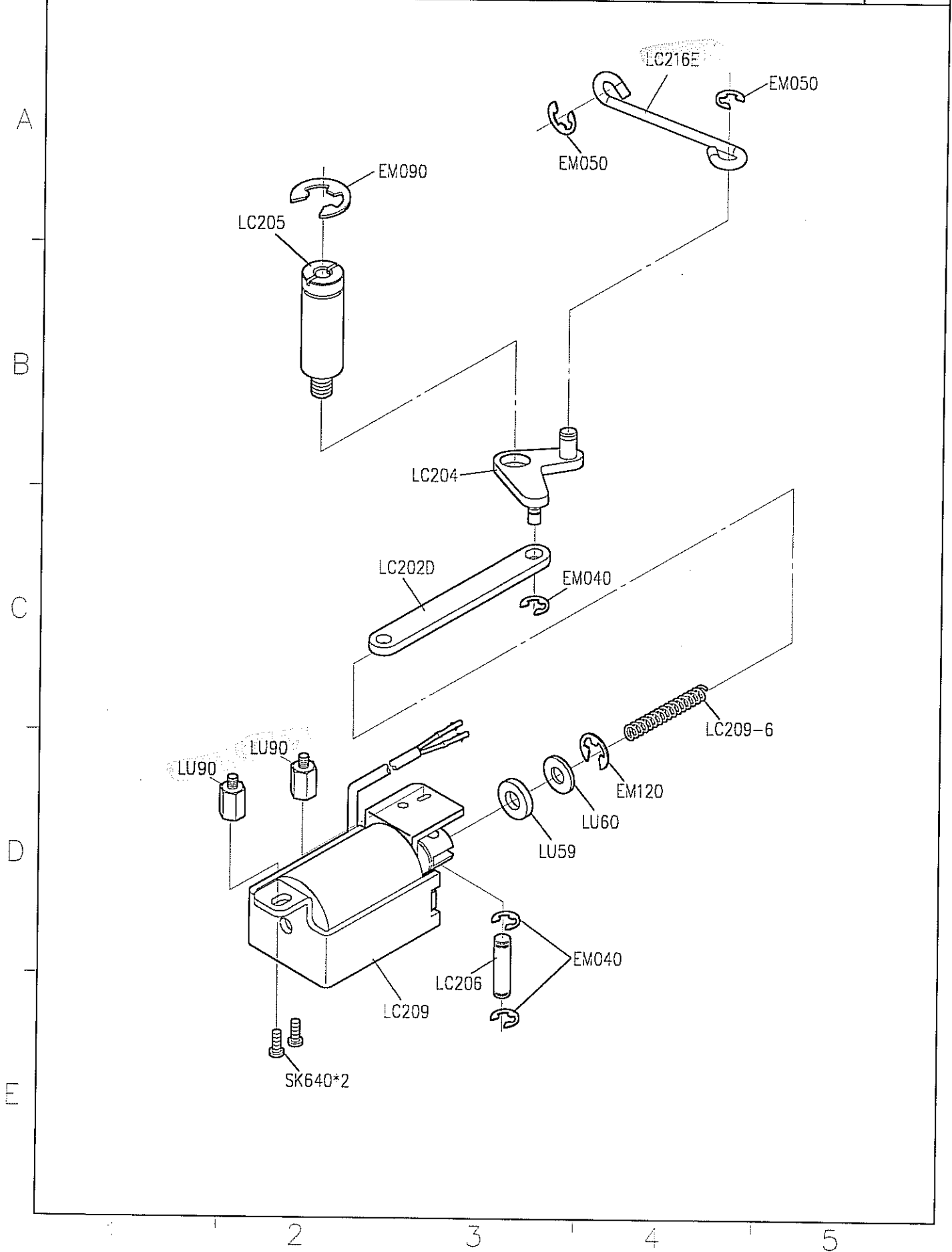
Date

2013/09/13





| <b>SIRUBA</b><br><br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|---------------------------------|----------------|-------------|-------------------|------------|
|                                 | DL7000-NM1/NH1 | LC          |                   | 2/2        |
|                                 |                |             |                   | Date       |
|                                 |                |             |                   | 2013/09/13 |



| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LD          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |

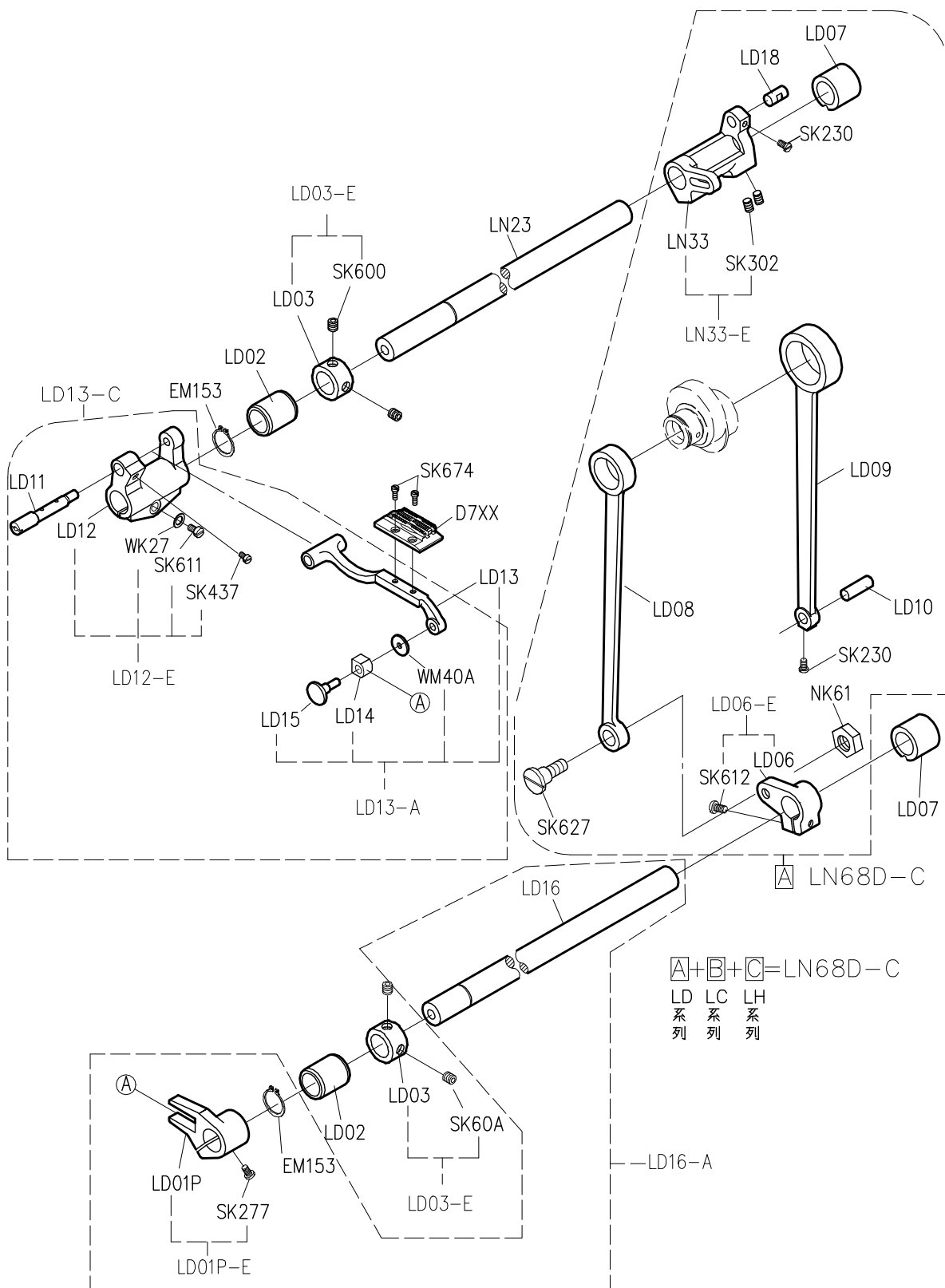
A

B

C

D

E



1

2

3

4

5



| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LG          | #:Use for NH1     | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |

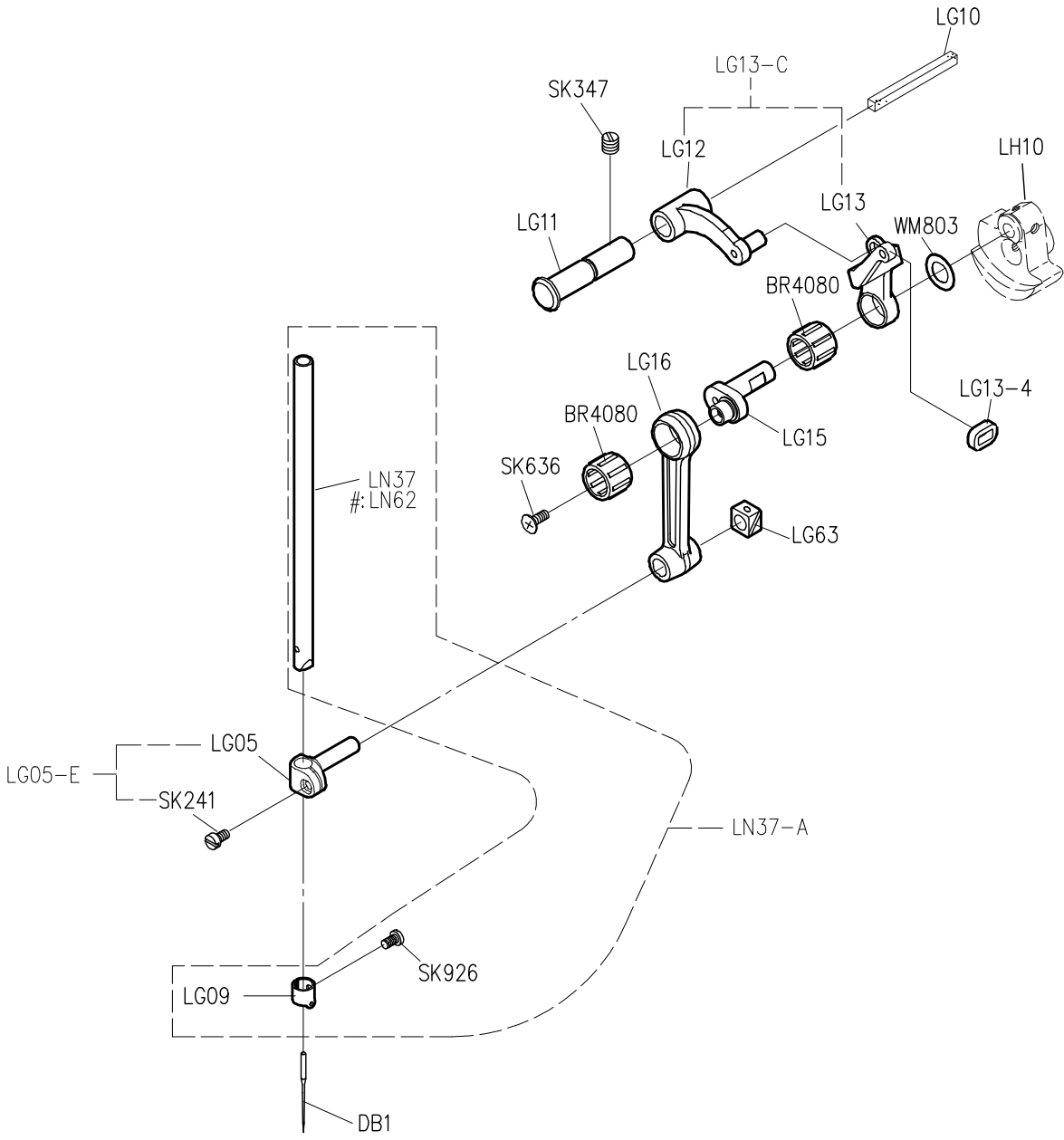
A

B

C

D

E



1

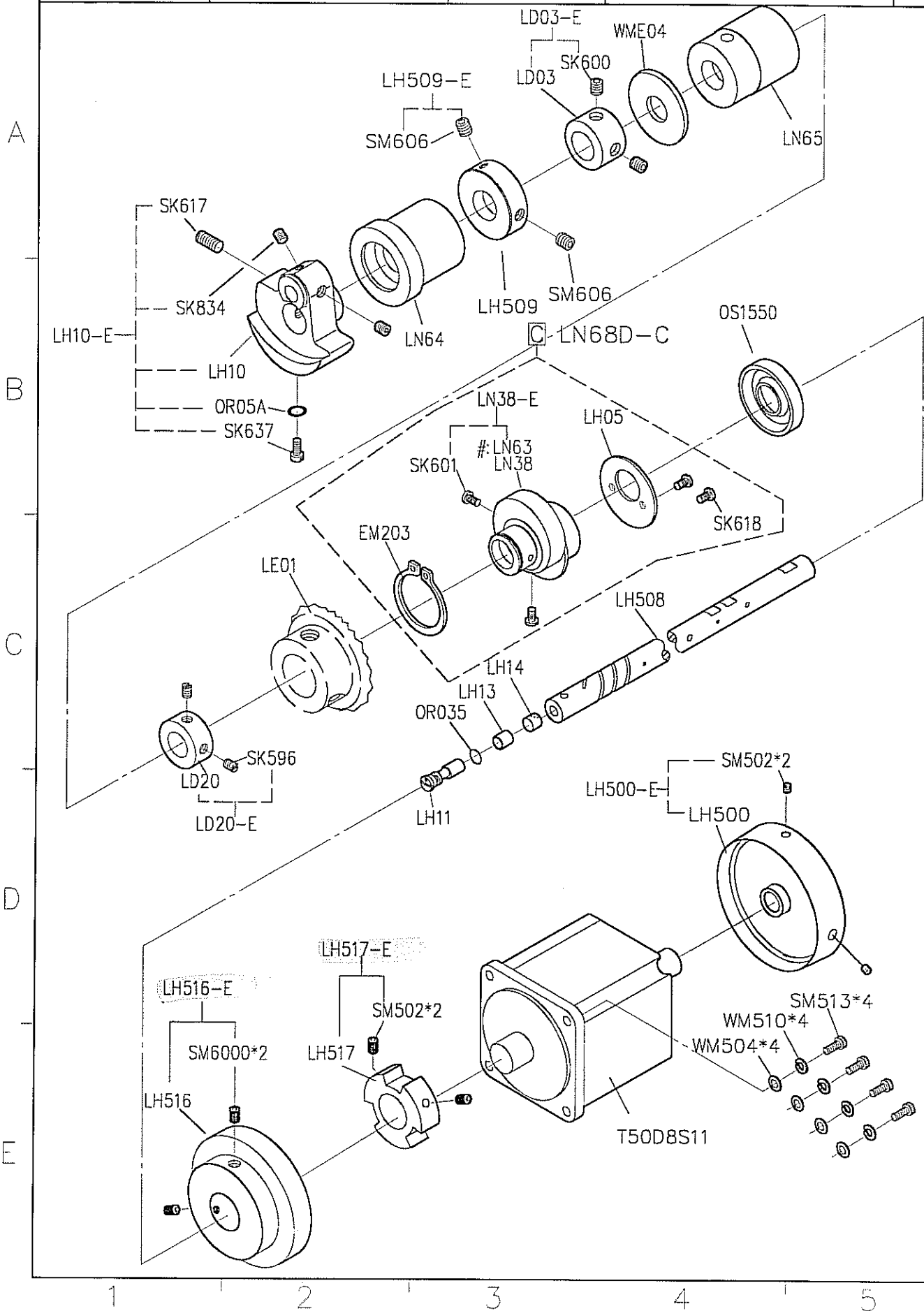
2

3

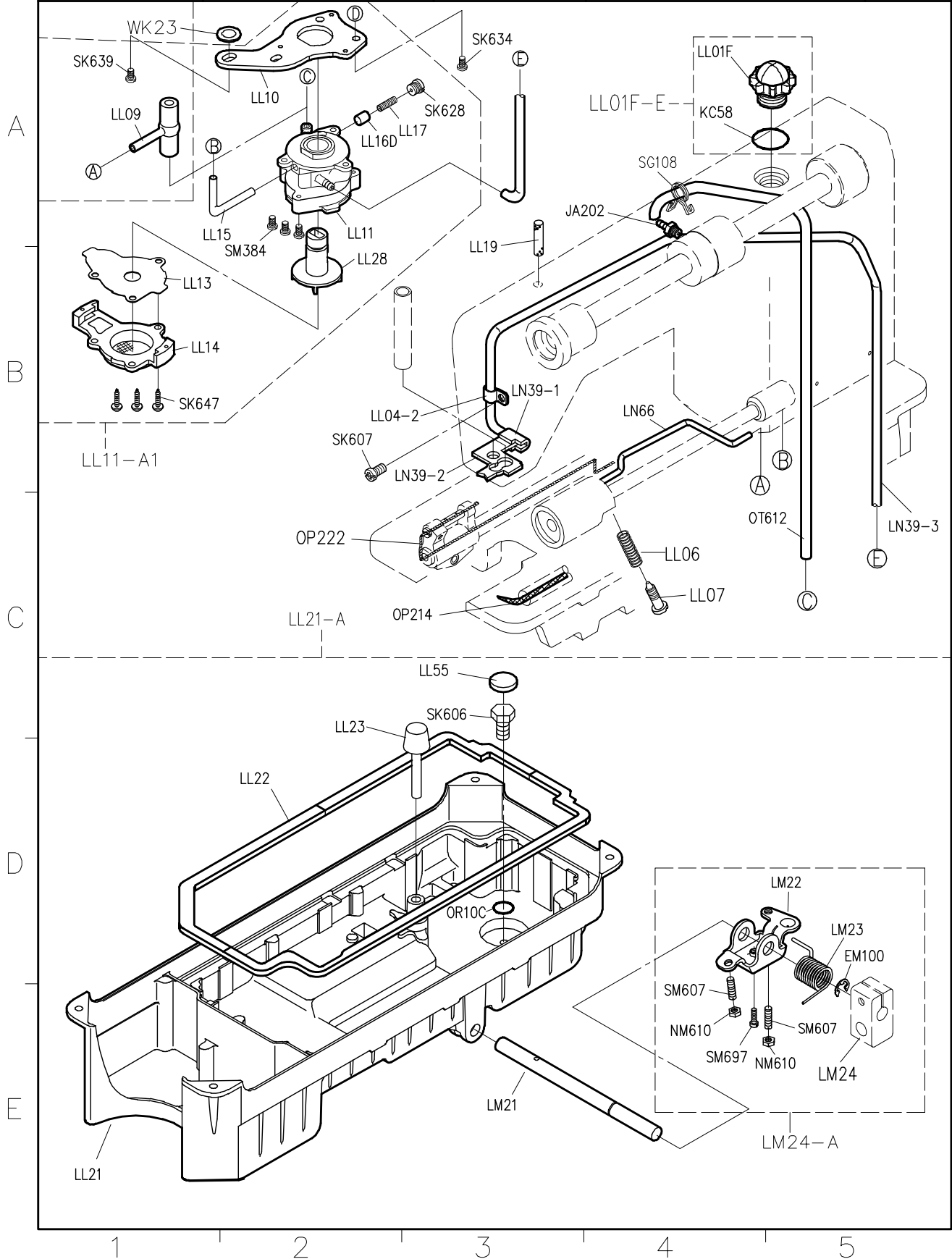
4

5

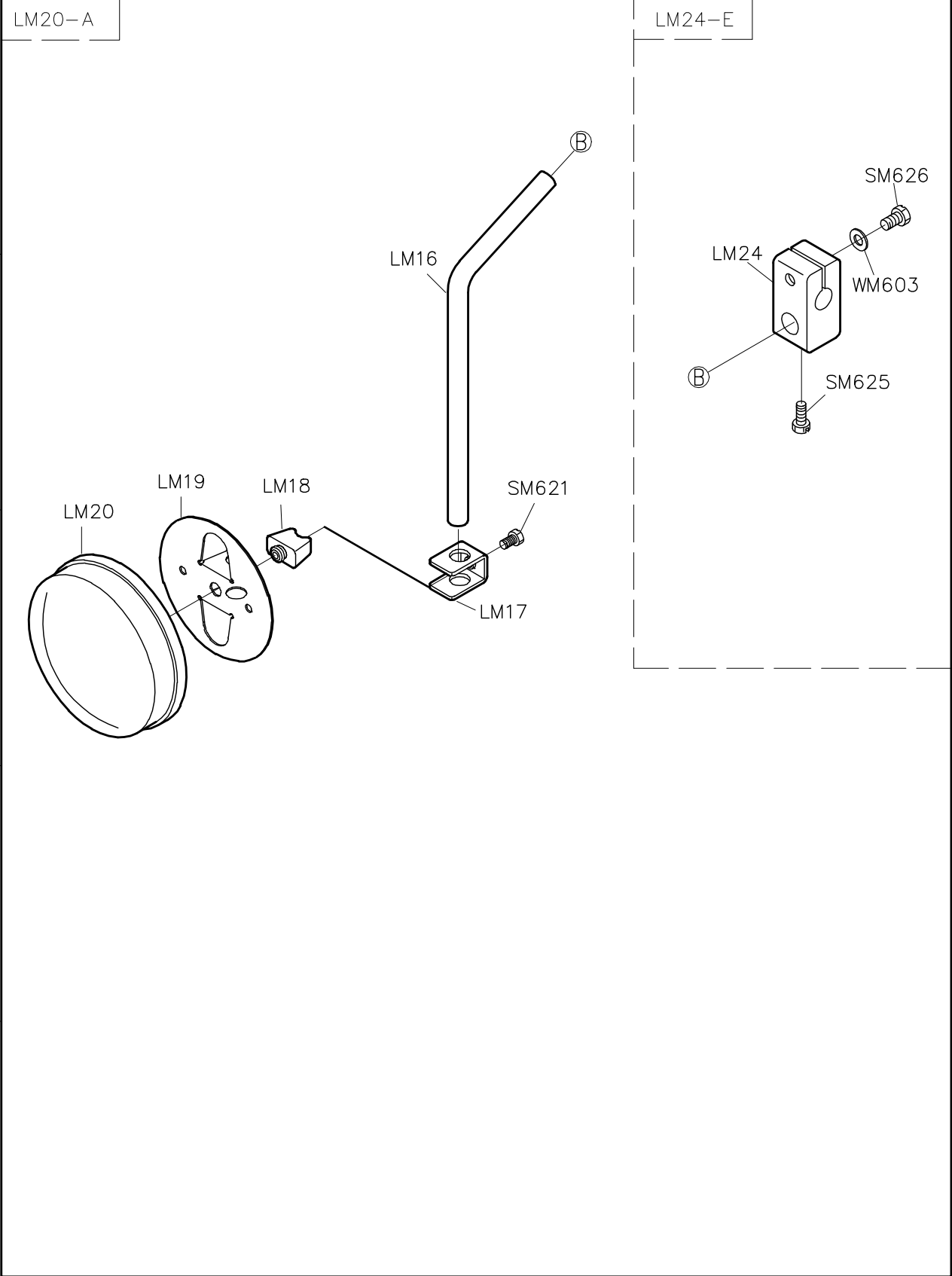
| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LH          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/08/19 |



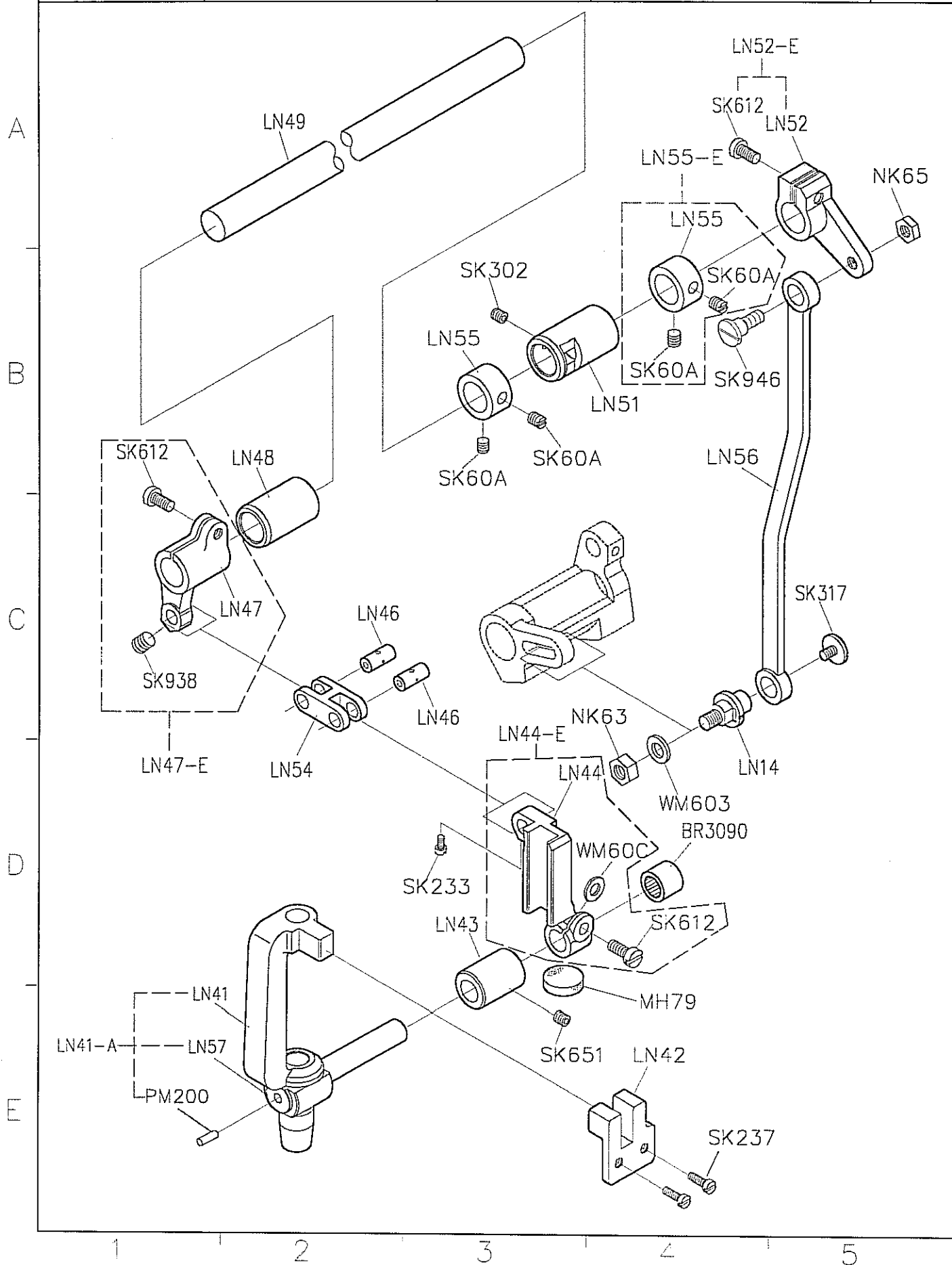
| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LL          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |



| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LM          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |



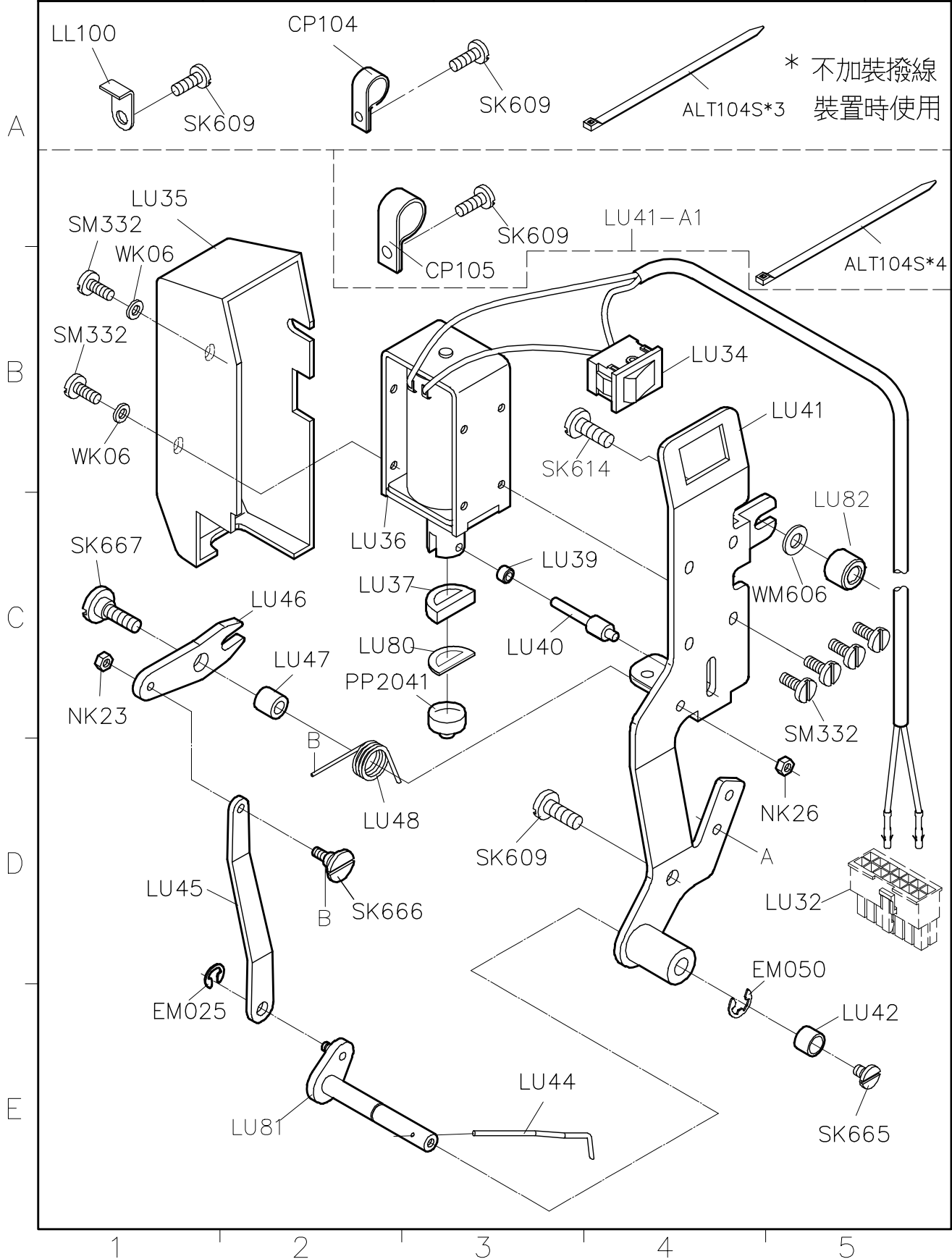
| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LN          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/08/02 |



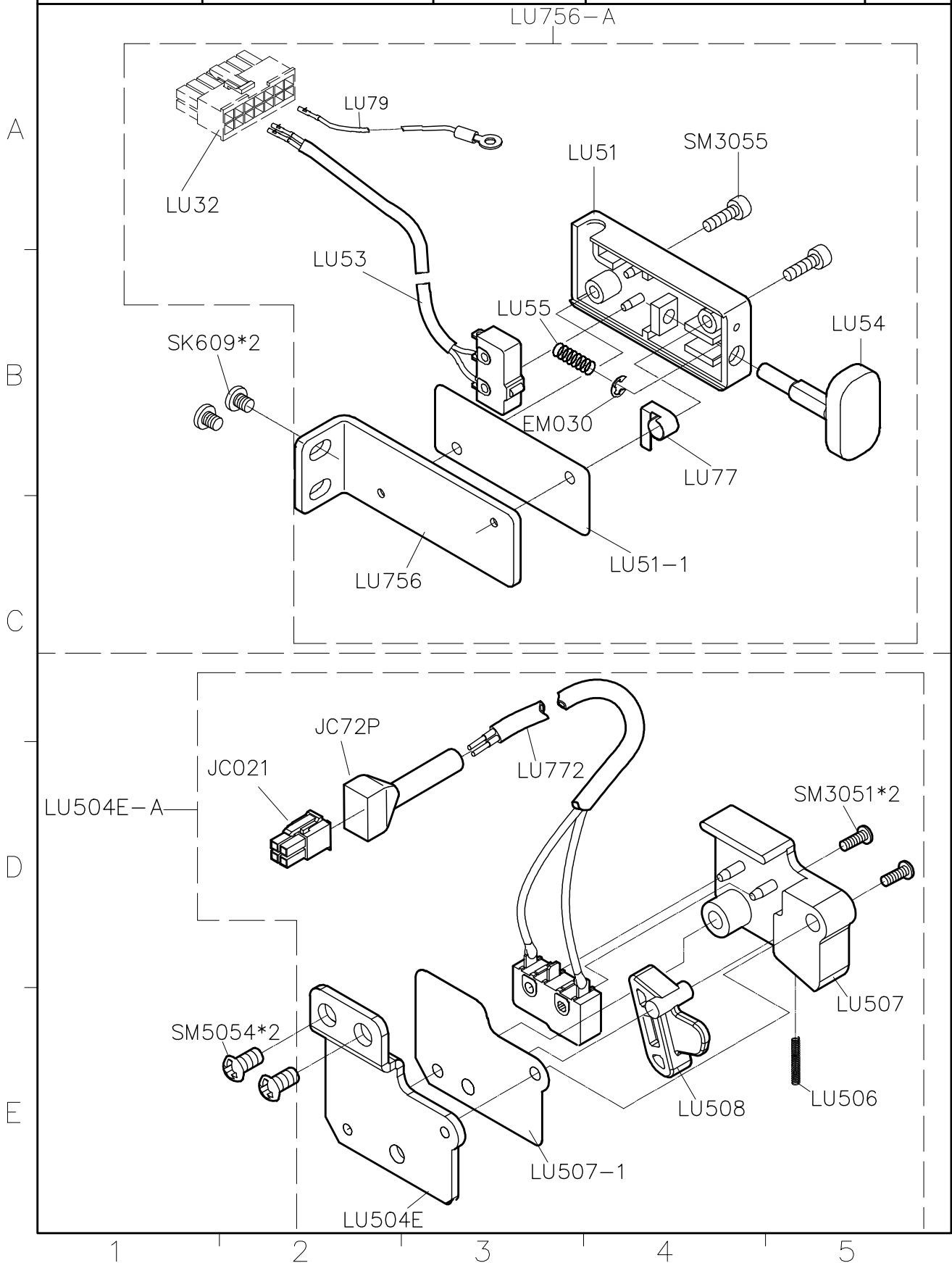




| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LU          |                   | 2/7        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |



| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LU          |                   | 3/7        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |



|                                 |                |             |                   |            |
|---------------------------------|----------------|-------------|-------------------|------------|
| <b>SIRUBA</b><br><br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|                                 | DL7000-NM1/NH1 | LU          |                   | 4/7        |
|                                 |                |             |                   | Date       |
|                                 |                |             |                   | 2013/09/02 |

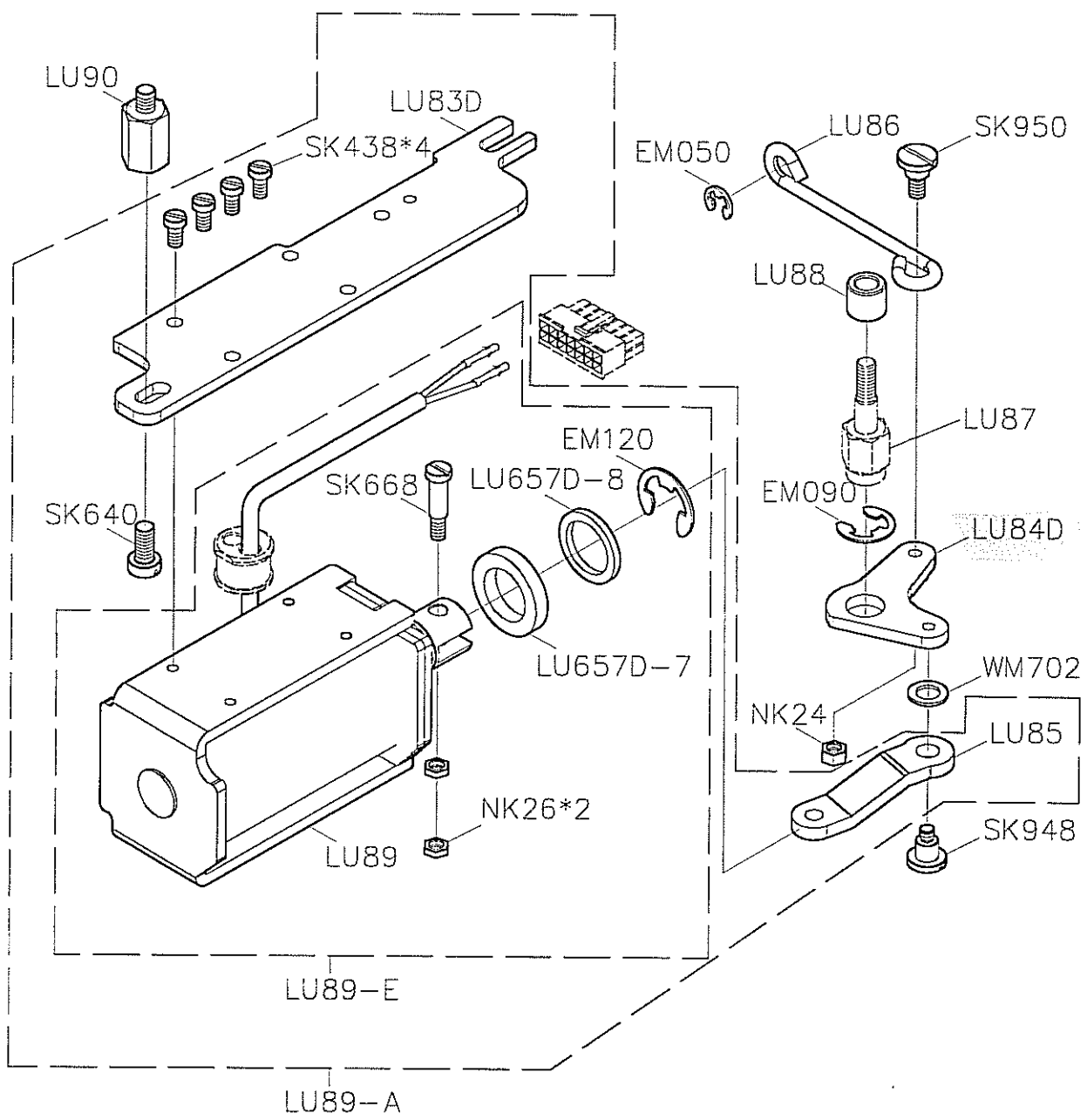
A

B

C

D

E



|                         |                  |             |                   |            |
|-------------------------|------------------|-------------|-------------------|------------|
| SIRUBA<br>PARTS LIST    | Series           | Parts Group | Subclass / Remark | Page       |
|                         | DL7000-NM1/NH1   | LU          | #:Use for NH1     | 5/7        |
|                         |                  |             |                   | Date       |
|                         |                  |             |                   | 2013/01/01 |
| #: LU64D-A1<br>LU64F-A1 | <div>12345</div> |             |                   |            |

**SIRUBA**

PARTS LIST

Series

DL7000-NM1/NH1

Parts Group

**LU**

Subclass / Remark

Page

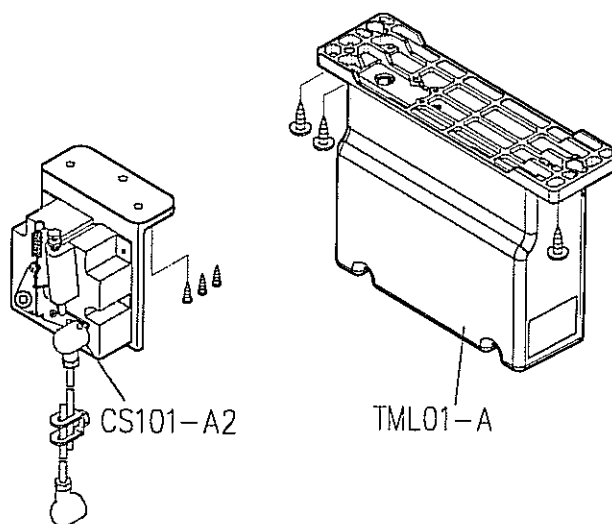
6/7

Date

2013/09/13

A

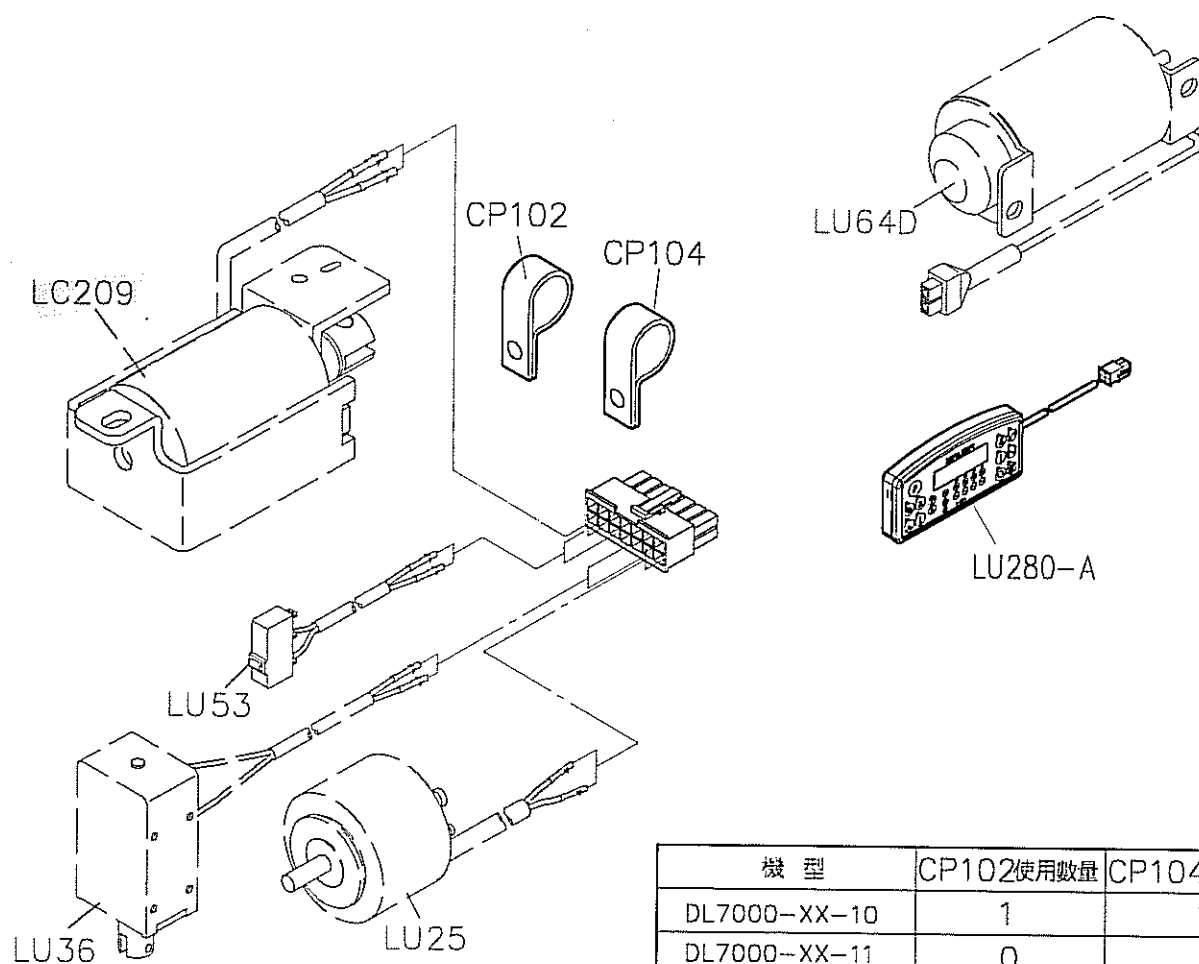
B



C

D

E



| 機 型          | CP102使用数量 | CP104使用数量 |
|--------------|-----------|-----------|
| DL7000-XX-10 | 1         | 1         |
| DL7000-XX-11 | 0         | 2         |
| DL7000-XX-12 | 1         | 1         |
| DL7000-XX-13 | 0         | 2         |

1

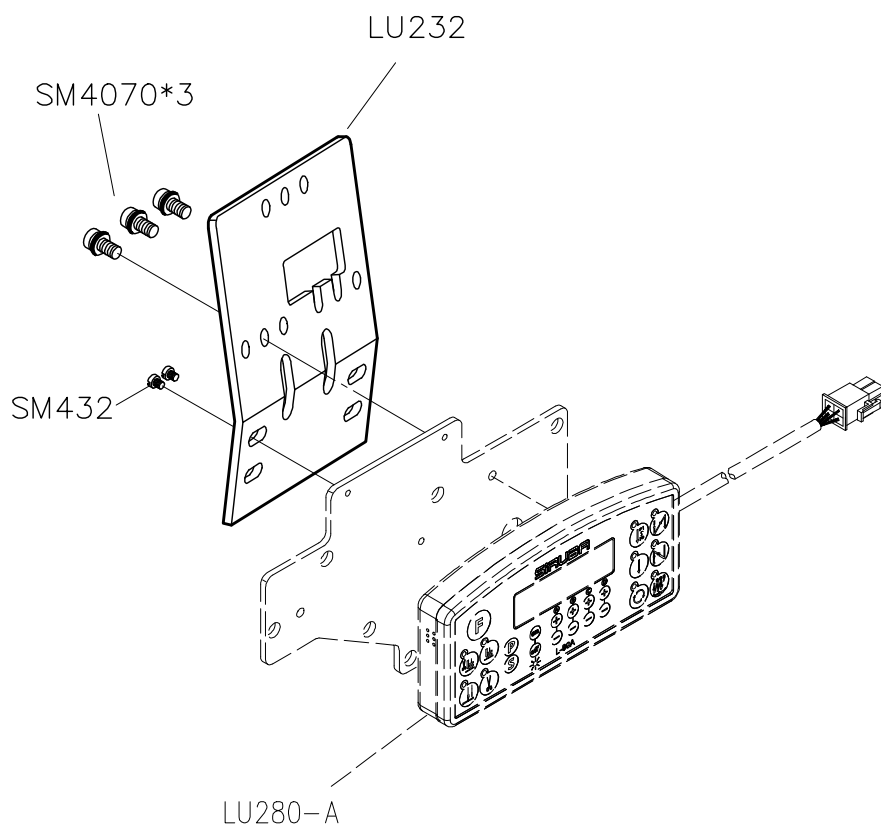
2

3

4

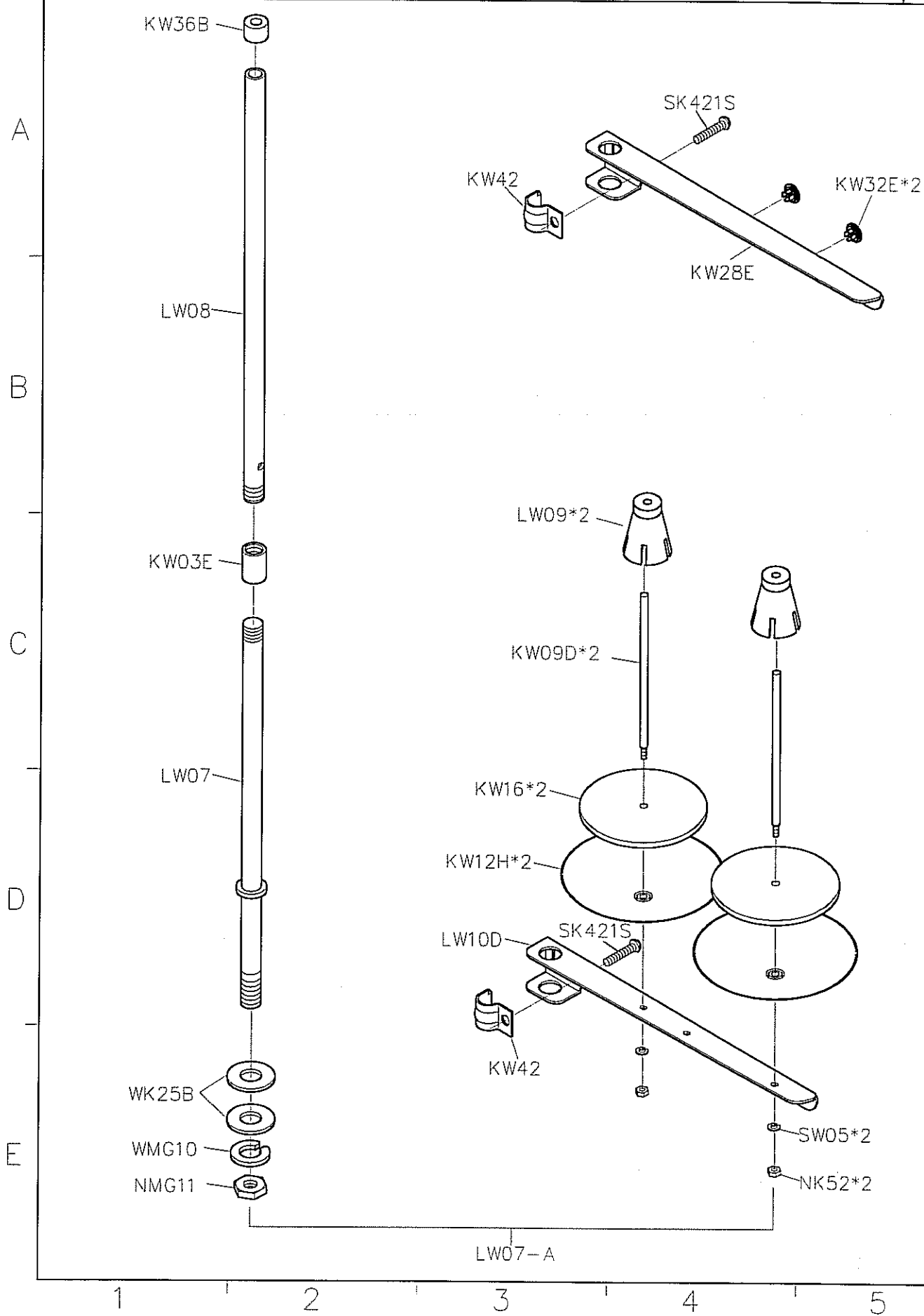
5

| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LU          |                   | 7/7        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |

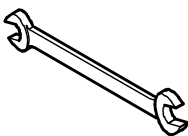
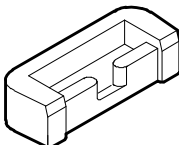
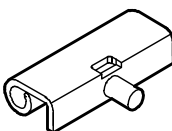
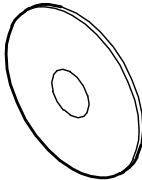
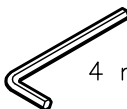
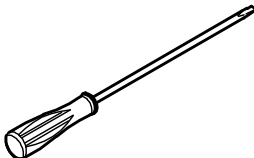
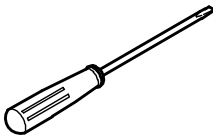
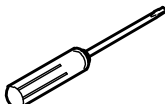


| 代碼<br>NO. | 操作面板<br>Control Panel | 代碼<br>NO. | 自動切線<br>Auto THREAD<br>Trimmer | 快速倒縫<br>Reverse<br>Feeding | 撥線桿<br>Wiper | 自動抬押具<br>Auto Lifer |
|-----------|-----------------------|-----------|--------------------------------|----------------------------|--------------|---------------------|
| 0         | —                     | 0         | v                              | v                          | —            | —                   |
|           |                       | 1         | v                              | v                          | V            | —                   |
|           |                       | 2         | v                              | v                          | —            | v                   |
|           |                       | 3         | v                              | v                          | v            | v                   |
| 1         | LU280-A               | 0         | v                              | v                          | —            | —                   |
|           |                       | 1         | v                              | v                          | V            | —                   |
|           |                       | 2         | v                              | v                          | —            | v                   |
|           |                       | 3         | v                              | v                          | v            | v                   |

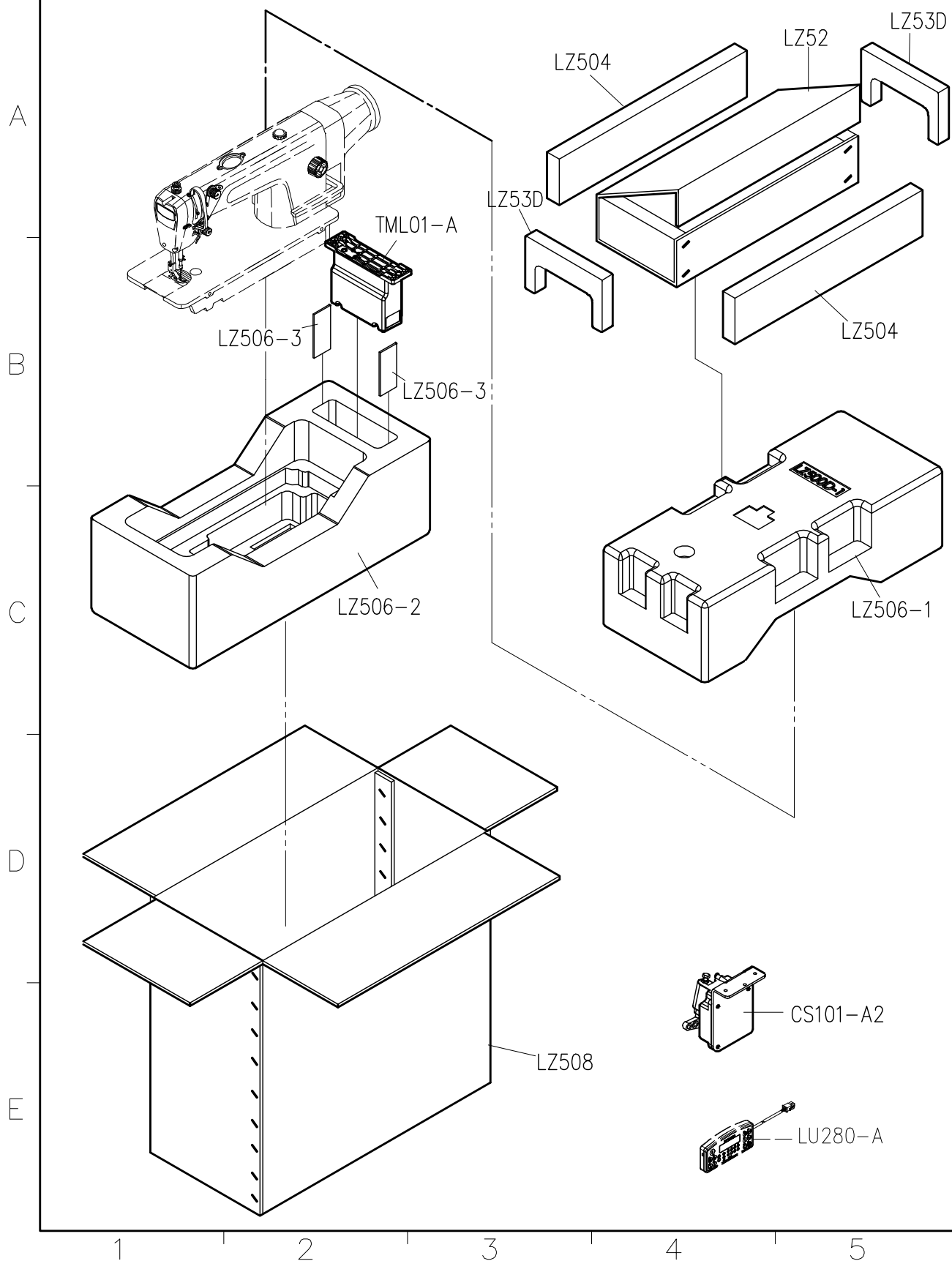
| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LW          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2012/04/10 |





| SIRUBA<br>PARTS LIST                                                                | Series                                                                              | Parts Group                                                                               | Subclass / Remark                                                                     | Page                                                                                |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                                                                                     | DL7000-NM1/NH1                                                                      | LY                                                                                        |                                                                                       | 1/1                                                                                 |
|                                                                                     |                                                                                     |                                                                                           |                                                                                       | Date                                                                                |
|                                                                                     |                                                                                     |                                                                                           |                                                                                       | 2013/01/09                                                                          |
| LY01                                                                                | LY02                                                                                | YM04*2                                                                                    | LY05*2                                                                                | YM102*2                                                                             |
|    |    |          |     |  |
|                                                                                     | G3XX                                                                                | LY502K                                                                                    | LY37-A                                                                                | YM103*2                                                                             |
|                                                                                     |   |         |    |  |
| 針*2                                                                                 | LY38                                                                                | MY12                                                                                      | KZ03*1                                                                                |                                                                                     |
|  |  |  4 mm |  |                                                                                     |
| LY33                                                                                | LY34                                                                                | LY35                                                                                      | KY201                                                                                 |                                                                                     |
|  |  |       |  |                                                                                     |
|                                                                                     |                                                                                     |                                                                                           |                                                                                       |                                                                                     |
| 1                                                                                   | 2                                                                                   | 3                                                                                         | 4                                                                                     | 5                                                                                   |

| SIRUBA<br>PARTS LIST | Series         | Parts Group | Subclass / Remark | Page       |
|----------------------|----------------|-------------|-------------------|------------|
|                      | DL7000-NM1/NH1 | LZ          |                   | 1/1        |
|                      |                |             |                   | Date       |
|                      |                |             |                   | 2013/01/01 |



| SIRUBA<br>TABLE<br>CUT - OUT | Series | Item Code  | Subclass / Remark | Mounting        |
|------------------------------|--------|------------|-------------------|-----------------|
|                              | DL7000 | DL7000T-T1 |                   | Fully-submerged |
|                              |        |            |                   | Date            |
|                              |        |            |                   | 2013/03/10      |

單針高速直驅式平縫下乘式車板圖  
TABLE CUT-OUT SEMI-SUBMERGED  
單位/UNIT: mm  
所有尺寸公差/DIFFERENCE:  $\pm 2$   
DL7000T-T1-1070 長度(L): 1070 / 重量:  $10\text{kg} \pm 5\%$   
DL7000T-T1 長度(L): 1200 / 重量:  $11.4\text{kg} \pm 5\%$   
全封邊灰格紋光塑面台板

